



## Model PAR-2-F / PAR-3-F Gas Fryer Operation Instructions



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## **PREFACE**

This manual was rewritten and published by the Technical Publications Department, Ultrafryer Systems, for use by personnel who operate an Ultrafryer Model Gas Fryer equipped with an Ultrastat 21 or Ultrastat 25 Cooking Computer. This manual complements, and should be used in conjunction with the applicable Ultrafryer Cooking Computer Operations manual.

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**NOTE: This manual is applicable to “Standard” Gas Models Par-2-F / Par-3-F Gas Fryers. It can be used as a guide in operating special variations of a Par-2-F / Par-3-F Gas Fryer. Replaces Ultrafryer Gas Fryer M&R Manual PN 30A012 and Addendum PN 30A046.**

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## **GENERAL INFORMATION**



## ULTRAFRYER® LIMITED WARRANTY

Ultrafryer Systems warrants to the original purchaser of a gas or electric Ultrafryer® sold within the United States, it's territories and Canada, that it will be free of defects in material and workmanship for the periods listed below:

**STAINLESS STEEL FRYER VAT** – Stainless Steel fryer vats are warranted for (10) ten years upon the terms hereinafter described. The (10) ten year warranty coverage applies ONLY to the Stainless Steel fryer vat and does not apply to the other components such as controls, fire boxes, gaskets, mounting hardware, or the heat shield weldment. The (10) ten year limited warranty coverage for the Stainless Steel fryer vats are as follows: (1) Vats that fail due to faulty workmanship or materials within the first twelve (12) months from the date of initial start up will be exchanged at no cost. Standard delivery ground freight will be prepaid by Ultrafryer **Systems for first year failures only**. The cost of labor to install the replacement vat will be covered by Ultrafryer Systems for vats, which fail within twelve (12) months from the date of initial start up. Labor for vat replacements after the first year is the responsibility of the owner.

(2) Vats that fail within the first (18) months will be exchanged at a cost not to exceed \$100.00 FOB San Antonio. (3) Vats that fail within the first (24) months will be exchanged at a cost not to exceed \$150.00 FOB San Antonio. (4) Vats that fail within the next (8) years will be exchanged at a cost not to exceed \$200.00 FOB San Antonio. (Subject to inflation adjusted in accordance with the C.P.I.). Proper credit issue for vat failures is contingent upon receipt, by Ultrafryer Systems, of the serial number identification tag for any failed vat.

**ULTRAFRYER PARTS** – All parts on the Ultrafryer® are covered for a period of one (1) year from the initial date of start up. This is to include computers, gas valves, switches, thermostats, etc. Ultrafryer Systems reserves the right to charge for certain parts such as computers, filter pumps and motors or any item over the amount of \$100.00 until Ultrafryer Systems receives the defective part back. After inspection, credit for the part will be issued to the purchaser provided the part is deemed defective and that defect is not the result of neglect or abuse by the user. The shortening filtration system, (hoses) are warranted for ninety (90) days from the initial date of start up.

**PROCESSING WARRANTY CLAIMS** – The equipment owner must promptly notify Ultrafryer Systems Warranty Department of any alleged defects as soon as they are discovered by calling 1-800-525-8130. After such notice, the Warranty Department will perform its obligation under this warranty within a commercially reasonable period of time. If alleged defects develop after normal business hours, on weekends or on holidays the owner must call Ultrafryer Systems first at the above number. This number is monitored 24 hours a day, 7 days a week. Ultrafryer Systems will notify an authorized service agent to make repairs during normal hours or after hours. Any parts that need to be shipped back to Ultrafryer Systems will be shipped back **prepaid by the customer** marked with the processing number and to the attention of the WARRANTY DEPARTMENT.

**NON WARRANTY COVERAGE** – This warranty does not include coverage for any consequential cost of damages including, but not limited to, any loss in store sales, spoiled food products, transportation, duty or custom cost. This warranty does not cover the Ultrafryer® exported to countries outside the United States and its territories. This warranty does not cover original installation and adjustments such as leveling, calibrations, electrical and gas connections, or problems due to faulty or contaminated gas supply. This warranty does not cover travel over 100 miles or 2 hours driving time from the location of the Ultrafryer® or overtime or holiday charges unless the Warranty Department granted prior approval. This warranty does not cover damage due to misuse, abuse, alteration or accident. This Warranty does not cover improper or unauthorized repair or installation, damage in shipment, normal maintenance items such as gaskets, hoses, and exterior finishes. **Ultrafryer Systems reserves the right to void component part warranty on any Ultrafryer® that is stored more than 6 (six) months after shipment from Ultrafryer Systems and not put into service.**

**LABOR COVERAGE** – The cost for labor to replace parts are covered for one (1) year after the initial start up. This warranty will include the labor involved in the six (6) month and the twelve (12) month fryer inspections recommended by the manufacturer for the first year after initial start up. **The Warranty Department must be promptly notified of any defects within the first year of operation.** The labor warranty does not include the cost to repair or clear dirty filter systems or perform any adjustments that would normally fall under the tasks associated with a proper start up and/or demonstration. **Labor is covered by Ultrafryer Systems for repairs by an AUTHORIZED service agent.** Owner is responsible for all costs associated with fryer installation and start up unless prior arrangements have been made with Ultrafryer Systems.

### **DISCLAIMER OF WARRANTIES**

Other than as stated herein ULTRAFRYER SYSTEMS makes no warranty of any kind, express or implied, including but not limited to any warranty of merchantability of fitness for a particular purpose, including trade usage. Ultrafryer Systems sole obligation, and purchaser's sole remedy, under this warranty is repair or replacement, at the discretion of Ultrafryer Systems, of any part or component that proves to be defective in materials or workmanship. In no event shall Ultrafryer Systems be liable for consequential, incidental, or special loss or damages arising from the use of, or inability to use, the ULTRAFRYER®. This limited warranty is the only and complete statement with respect to warranties of NEW Ultrafryer® PAR-2, PAR-3 Gas and Electric ULTRAFRYERS® sold after March 1<sup>st</sup>, 2001. There are no other documents or oral statements for which Ultrafryer Systems will be responsible.

## SAFETY

The major safety factor associated with the Ultrafryer Par-2-F / Par-3-F Gas Fryer is burns from hot shortening. In order to prevent serious burns, good housekeeping habits are required. The floor in front of and the area around the fryer should be kept clean and dry. Whenever anything is placed in to a fryer vat, care should be used not to splash the hot shortening. Product should always be “**PLACED**” into the shortening, not thrown. Safety goggles, neoprene insulated gloves and an apron must be worn while filtering or boiling-out a fryer vat. Electrical controls on all Ultrafryer Fryers operate on 120 volts single phase electrical power. No adjustments or replacement of electrical controls should ever be attempted without first disconnecting electrical power. The fryer should never be operated with wet hands or while standing in water. To do so can result in serious electrical shock or death.

The Ultrafryer Model Par 2-F / Par-3-F Gas Fryer is equipped with the following safety features: 1) High Limit Thermostat to shut off gas to the burners by opening a solenoid-actuated safety valve in the combination gas control valve. 2) Combination gas control valve which includes a built-in pressure regulator and manual valve. 3) Par-2-F gas Fryers have a **CENTRIFICAL** switch and Model Par-3-F Gas Fryers have an **AIR PRESSURE** switch to open the 24 volt electrical circuit to the Combination Gas Control Valve to turn the gas to the fryer **OFF**, should the Blower Motor fail. 4) Sensing circuit within the Spark Ignitor Module to turn the fryer **OFF** if a burner **FLAME-OUT** occurs. 5) A Drain Valve Safety Switch that will **DISABLE** the fryer each time the shortening drain valve is **OPENED**.

## DESCRIPTION/SPECIFICATIONS

The Ultrafryer Par-2-F / Par-3-F Gas Fryer is constructed from 16 and 18 gauge, type 304 polished satin finish stainless steel. Most Models Par-2-F / Par-3-F gas fryers are equipped with a Model Ultrastat 21 or 25 Cooking Computers; however customers may request the fryer be equipped with a Default-To-Manual-Restart (DTMR) Control or an Ultrastat 11 Cooking computer. In addition, the Par-2-F / Par-3-F fryer has a shortening filtration system that uses a Permafil Stainless Steel Filter Screen. The Customer has the option of ordering a Magnepad Filter System that uses a Paper Filter Pad in lieu of the S/S filter screen. The dimensions, specifications and gas rating of a model PAR-2-F / PAR-3-F Gas Fryer is as follows:

### A. Par-2-F

<u>ITEM DESCRIPTION</u>	<b>PAR-2-18-F</b> in. (mm)	<b>PAR-2-20-F</b> in. (mm)
Overall Width	19½” (495)	21½” (546)
Overall Depth	36¾” (933)	38¾” (984)
Work Height	36” (914)	36” (914)
Oil Capacity High Level Low Level	110 lbs (55 liters) 70 lbs (35 liters)	138 lbs (69 liters) --
Size Vat Container	18” x 18” (457 x 457)	20” x 20” (508 x 508 )
Gas Rating Butane Gas Natural Gas Propane Gas	65,000 BTU/Hr (71.5 MJ/Hr.) 65,000 BTU/Hr (71.5 MJ/Hr.) 65,000 BTU/Hr (71.5 MJ/Hr.)	75,000 BTU/Hr (82.5 MJ/Hr.) 75,000 BTU/Hr (82.5 MJ/Hr.) 75,000 BTU/Hr (82.5 MJ/Hr.)
Shipping Cube	17.15 ft <sup>3</sup> (.48 m <sup>3</sup> )	19.89 ft <sup>3</sup> (.56 m <sup>3</sup> )
Shipping Weight	315 lbs (142 kgs)	325 lbs (146 kgs)
Electrical Requirements	120 VAC 6 Amps 60 Hz 1 Ø	120 VAC 6 Amps 60 Hz 1 Ø

### B. Par-3-F

<u>ITEM DESCRIPTION</u>	<b>PAR-3-14-F</b> in. (mm)	<b>PAR-3-18-F</b> in. (mm)	<b>PAR-3-20-F</b> in. (mm)
Overall Width	15½” (394)	19½” (495)	21½” (546)
Overall Depth	32¾” (832)	36¾” (933)	38¾” (984)
Work Height	36” (914)	36” (914)	36” (914)
Oil Capacity High Level Low Level	45 lbs (22.5 liters) 35 lbs (17.5 liters)	110 lbs (55 liters) 70 lbs (35 liters)	138 lbs (69 liters) --
Size Vat Container	14” x 14” (357 x 357)	18” x 18” (457 x 457)	20” x 20” (508 x 508 )
Gas Rating Butane Gas Natural Gas Propane Gas	90,000 BTU/Hr (99 MJ/Hr.) 90,000 BTU/Hr (99 MJ/Hr.) 90,000 BTU/Hr (99 MJ/Hr.)	110,000 BTU/Hr (121 MJ/Hr.) 110,000 BTU/Hr (121 MJ/Hr.) 110,000 BTU/Hr (121 MJ/Hr.)	120,000 BTU/Hr (132 MJ/Hr.) 120,000 BTU/Hr (132 MJ/Hr.) 120,000 BTU/Hr (132 MJ/Hr.)
Shipping Cube	12.11 ft <sup>3</sup> (.34 m <sup>3</sup> )	17.15 ft <sup>3</sup> (.48 m <sup>3</sup> )	19.89 ft <sup>3</sup> (.56 m <sup>3</sup> )
Shipping Weight	275 lbs (124 kgs)	315 lbs (142 kgs)	325 lbs (146 kgs)
Electrical Requirements	120 VAC 6 Amps 60 Hz 1 Ø	120 VAC 6 Amps 60 Hz 1 Ø	120 VAC 6 Amps 60 Hz 1 Ø

**NOTE: TEST START-UP, OPERATION, COOKING, FILTERING AND BOIL-OUT PROCEDURES OF A MODEL PAR-2-F / PAR-3-F GAS FRYER IN THIS MANUAL ARE BASED ON ULTRASTAT 21 AND 25 COOKING COMPUTER PROCEDURES, REFER TO MANUAL PN 30A053, ULTRASTAT 11 COOKING COMPUTER OPERATION INSTRUCTION OR 30A066, DEFAULT-TO-MANUAL-RESTART (DTMR) CONTROL OPERATION INSTRUCTION TO PERFORM THESE FUNCTIONS IN A FRYER EQUIPPED WITH THESE CONTROLS.**

**INSTALLATION, INITIAL CLEANING, SHORTENING  
INSTALLATION AND FRYER TEST START-UP**

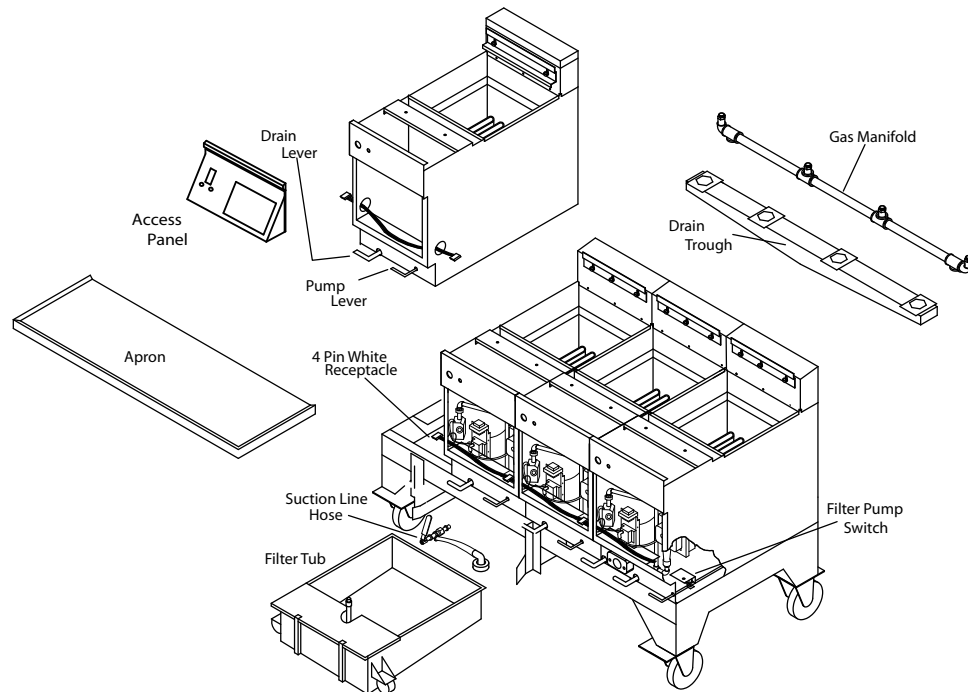
## INSTALLATION

**GENERAL** - Each Model Par-2-F / Par-3-F Gas Fryers should be installed as follows:

1. Properly unpacked and positioned at its operating location within the store.
2. Placed beneath a properly designed exhaust hood and protected by a Fire Suppression System
3. **LEVELED** using a spirit level to assure each vat contains the proper amount of shortening.
4. Installed by a licensed electrician and plumber.
5. Connected to the type gas for which the unit was fabricated as shown on the rating plate.
6. Connected to the proper size pressure regulator installed in the gas supply line and adjusted to the proper manifold pressure.
7. Connected to the main gas supply line with the proper size gas line.
8. Restrained by use of a restraining device to avoid splashing hot liquid and to ensure tension cannot be placed on electrical or gas connections.

**UNPACKING** - Check that the container is upright. Use an outward prying motion. **DO NOT USE A HAMMER** to remove the wood braces and carton. Check the fryer bank for visible damage; if damage has occurred do not refuse shipment, but contact the carrier and file the appropriate freight claims. Remove the two shipping bolts in the front and rear legs and remove the two 2" x 6" (51mm x 152mm) wood supports.

**INSTALLING** - If sufficient clearance is available to roll the assembled fryer bank into the building, proceed to the paragraph below. In the event entrance doors are too narrow to roll the assembled fryer into the building; disassemble and reassemble the fryer as follows:



## DIS-ASSEMBLY

A. Perform the following steps facing the **FRONT** of the fryer:

1. Number each vat cabinet from **LEFT to RIGHT** and place these numbers on the front and rear panel of each cabinet.
2. Lower the Temperature Control access panel from each vat cabinet.
3. **CAREFULLY** remove the **APRON** from the fryer bank by removing the two (2)  $\frac{1}{4}$  - 20 wing nuts,  $\frac{1}{4}$ " (6mm) split washers, and  $\frac{1}{16}$ " (18mm) flat washers from each  $\frac{1}{4}$  - 20 weld stud beneath each cabinet hat section.

**NOTE:** It may be necessary to cut the **SILICONE SEAL** between the apron and vat cabinets to separate the apron.  
**DO NOT DAMAGE THE GASKET.**

4. Remove the **JOINER STRIP** located between each set of vats; then cut the **SILICONE SEAL** between the vats.
5. **CAREFULLY** separate the **SHORTENING DRAIN TROUGH** from each 2" (51mm) ball valve plate by removing the four (4)  $\frac{1}{4}$  - 20 hex head bolts and nuts; then remove the drain trough from the fryer.



6. **CAREFULLY** disconnect the **4 PIN WHITE** connector from its mating receptacle located on the **LOWER** right hand end of each vat; then remove the **BLACK** wiring harness protector from the 2" (51mm) opening in each vat.
7. **CAREFULLY** disconnect the **ELECTRICAL OUTLET BOX BLACK** and **WHITE** electrical wires connected to wires by **WIRE NUTS** located on the **LEFT HAND** side of the "extreme" **RIGHT HAND** vat.
8. Remove the 10-24 truss head screw and nut on the right hand side of each vat used to secure adjoining vats and remove the 10-24 truss head screw and nut that secures the "extreme" left hand vat cabinet to the base frame.

B. Perform these steps facing the **REAR** of the fryer:

1. Remove the **REAR** panel from each vat by removing the four (4) pan head self-tapping screws.
2. Remove the two (2) 10-24 truss head screws and nuts on the right hand side of each vat used to secure adjoining vats.
3. **CAREFULLY** remove the two (2) philips head self-tapping screws along the **BOTTOM** flange of each cabinet.
4. **CAREFULLY** loosen and separate the flexible gas line from the gas manifold flare fitting on each vat, remove the ¼ - 20 hex head bolts and nuts from each manifold "**L**" **BRACKET**; then set the **GAS MANIFOLD** aside.
5. **CAREFULLY** disconnect the **SHORTENING LINE RED** and **WHITE** heater tape electrical wires terminated in a **3 PIN WHITE** connector from its mating receptacle located on the left hand side of the "extreme" **LEFT HAND** vat.

**NOTE: BLACK and WHITE CABLETYES** may have to be removed to separate connectors.

6. **CAREFULLY** disconnect the **FILTER PUMP MOTOR RED, GREEN** and **WHITE** electrical wires terminated in a **4 PIN WHITE** connector from its mating receptacle located on the left hand side of the "extreme" **LEFT HAND** vat.
7. **CAREFULLY** disconnect the **POWER LINE BLACK** and **WHITE** electrical wires terminated in a **4 PIN WHITE** connector from its mating receptacle located on the left hand side of the "extreme" **LEFT HAND** vat.
8. **SECURE** the **SHORTENING LINE** to the base frame on the **LEFT HAND** end of the fryer bank; then **CAREFULLY** loosen and separate the shortening line union attached to each ¾" (19mm) ball valve.
9. **CAREFULLY** remove each cabinet from the base frame, carry each cabinet into the building; then place the base frame into position in the kitchen.
10. **PRIOR** to re-assembling the fryer bank:
  - a. Remove **DRIED** silicone used to seal the apron to vats, opening between each set of vats, front and rear of each cabinet, lower edge of the two (2) end vats, and perimeter of the base frame.
  - b. **THOROUGHLY** clean the **TEFLON TAPE** from all **GAS** and **SHORTENING** fittings and pipes; then wrap all male pipes and fittings with new teflon tape.

## RE-ASSEMBLY

A. Place each vat cabinet in numerical order in **FRONT** of the base frame from **LEFT** to **RIGHT**.

B. Install each vat cabinet on the base frame as follows:

1. Place a bead of silicone around the perimeter of the base frame for the **FIRST** vat cabinet.
2. **CAREFULLY** place **VAT CABINET #1** in position on the base frame; then secure the cabinet to the base frame by installing a 10-24 truss head screw and nut on the left hand flange to the base frame then install two (2) philips head self-tapping screws in the two holes on the **REAR** bottom flange of the cabinet.
3. Repeat the above procedures to install remaining vat cabinets on the base frame.

C. When all vat cabinets are installed on the base frame, secure the cabinets as follows:

1. Place a bead of silicone along the **FRONT, TOP** and **REAR** space between vat cabinets #1 and #2.
2. Install a 10-24 truss head screw and nut in the ¼" (6mm) holes on the **FRONT** right hand side of vat cabinet #1 and left hand side of vat cabinet #2.

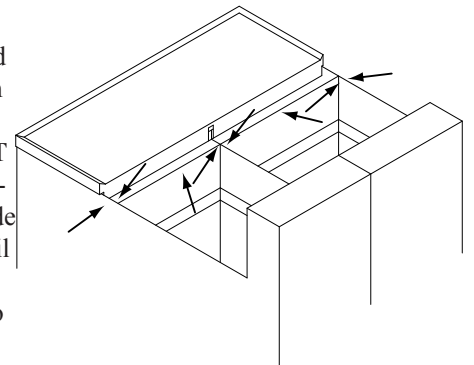
3. Install two (2) 10-24 truss head screws and nuts in the two (2)  $\frac{3}{16}$ " (5mm) holes on the **REAR** left hand side of vat cabinet #1 used to secure it to cabinet #2.
4. Repeat the above procedures to secure remaining vat cabinets to adjoining vat cabinets.

D. Perform these steps facing the **REAR** of the fryer:

1. **CAREFULLY** connect each shortening line union **HAND TIGHT**, remove the device used to secure the **SHORTENING LINE** to the **LEFT** end of the base frame; then **SECURELY** tighten each shortening line union.
2. Place the **GAS MANIFOLD** in position, secure each manifold "**L**" **BRACKET** to the frame using the  $\frac{1}{4}$  -20 hex head bolts and nuts removed earlier; then **SECURELY** connect each manual gas valve flexible gas line to the male flare fitting on the manifold.
3. **SECURELY** connect the **SHORTENING LINE RED** and **WHITE** heater tape electrical wires terminated in a **3 PIN WHITE** connector to its mating receptacle on the left-hand side of the "extreme" **LEFT HAND** vat. Install a small cabletye on the connection to assure these connectors cannot be separated.
4. **SECURELY** connect the **FILTER PUMP MOTOR RED, GREEN** and **WHITE** electrical wires terminated in a **4 PIN WHITE** connector to its mating receptacle located on the left-hand side of the "extreme" **LEFT HAND** vat.
5. **SECURELY** connect the **POWER LINE BLACK** and **WHITE** electrical wires terminated in a **4 PIN WHITE** connector to its mating receptacle located on the left hand side of the "extreme" **LEFT HAND** vat.
6. Install a large cabletye on the cable harness on the "extreme" **LEFT** and **RIGHT** vats; then replace the **REAR PANEL** on each vat cabinet using eight (8) pan head self-tapping screws in each cabinet panel and fan cover.

E. Perform these steps facing the **FRONT** of the fryer:

1. Install the **BLACK** wiring harness protector in the 2" (51mm) opening of each vat; then **SECURELY** connect the **4 PIN WHITE** wiring harness connector to its mating receptacle on each vat.
2. **CAREFULLY** connect the **ELECTRICAL OUTLET** box **BLACK** and **WHITE** wires on the "extreme" right hand vat to the **POWER** line **BLACK** and **WHITE** wires using the wire nuts previously removed.
3. **CAREFULLY** position the drain trough beneath the fryer; then **SECURE** the drain trough to each 2" (5mm) ball valve plate using four (4)  $\frac{1}{4}$  - 20 hex head bolts and nuts previously removed.
4. Remove any dried silicone from each **JOINER STRIP**, place a bead of silicone in each strip; then place the joiner strip over the edge of all adjoining fryer vats.
5. **CAREFULLY** replace the **APRON** as follows:
  - a. Remove any dried silicone from the front edge of each vat cabinet and the bottom of the **APRON**.
  - b. Place a bead of silicone along the **FRONT** edge of each vat cabinet and fill the **REAR** corners of the apron with silicone so it will be flush with the top of the apron.
  - c. Place the apron in position with the **REAR** flange towards the **FRONT** inside edge of each vat and the **FRONT** of the apron, elevated approximately 45 degrees; seat the rear flange of the apron over the front inside edge of each vat; then **CAREFULLY** lower the front of the apron until each  $\frac{1}{4}$  - 20 weld stud is seated in the notches of the front and rear hat section of each cabinet. Slip the apron a little bit to the left and right to center it on the fryer.
  - d. When the apron is properly positioned, secure it to the hat sections of each cabinet using the wing nuts, split washers and the flat washers removed earlier.
  - e. After the apron has been secured to each fryer cabinet apply a small bead of multipurpose sealant to the areas shown to the right.
6. Replace the Temperature Control Access Panel.



**CAUTION: FAILURE TO SEAL THESE AREAS WILL PERMIT HOT SHORTENING TO BOIL UP INTO THE SPACE ALLOWING OIL TO SEEP INTO THE FIREBOX AREA.**

**LEVELING:**

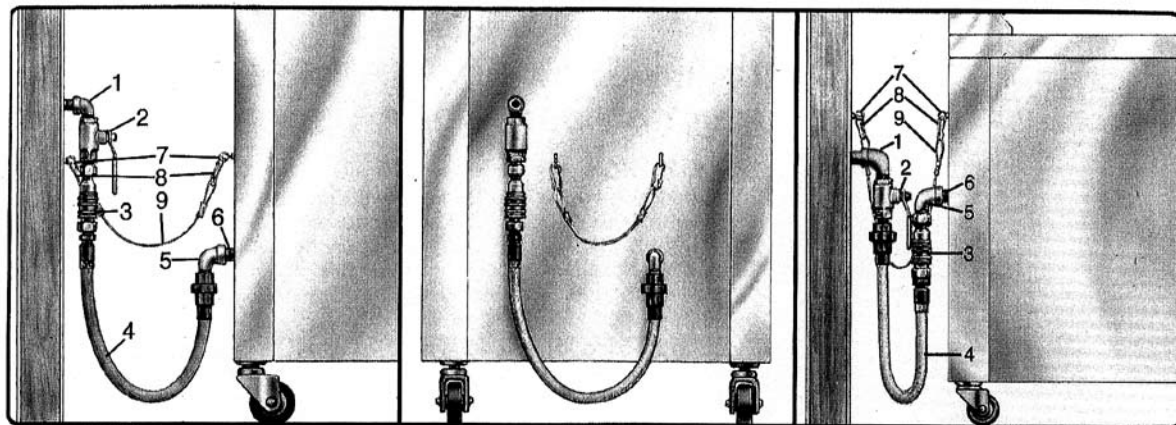
- A. Roll the fryer to its operating location and check to be sure it is level at this location. If not, loosen the casters and insert the appropriate number of shim plates between leg and caster plates then retighten the caster bolts.
- B. If the floor is smooth and level, adjust to the high corner and measure with a spirit level. If the floor is uneven or has a decided slope, level the unit with metal shims.

**NOTE:** A caster may not return exactly to the same position after being moved, which may require re-leveling after each move.

- C. Connect the gas manifold to the building gas supply line by means of a CSA International APPROVED flexible gas line as shown in the figure below.

**NOTE:** CONNECT-IT inc.  $\frac{3}{4}$ " (19mm), 1" (25mm) and 1  $\frac{1}{4}$ " (32mm) flexible gas hose 4 feet long (1219mm) with a quick disconnect coupling on one end is available from Ultrafryer Systems under part number 24-322 ( $\frac{3}{4}$ " (19mm) hose), 24-323 (1" (25mm) hose) and 24-456 (1  $\frac{1}{4}$ " (32mm) hose). These hoses are equipped with a fusible link, which melts at **361°F (183°C)** that will **SHUT OFF** the gas supply when it melts. A restraining device 44" (1119mm) long is also available under part number 24-324.

**CAUTION: THE BUILDING GAS SUPPLY LINE MUST BE SIZED TO PROVIDE THE VOLUME OF GAS REQUIRED FOR PROPER OPERATION AS EXPLAINED ON TABLE 1, page 13.**



**WARNING:** THE RESTRAINT DEVICE (ITEM 9) MUST BE INSTALLED TO ASSURE TENSION CANNOT BE PLACED ON THE FLEXIBLE GAS LINE OR FITTING.

- |                                |                              |
|--------------------------------|------------------------------|
| 1. BUILDING GAS SERVICE LINE   | 6. APPLIANCE MANIFOLD/NIPPLE |
| 2. MAIN GAS CUT-OFF VALVE      | 7. EYELET FASTENERS          |
| 3. CONNECT-IT QUICK-DISCONNECT | 8. SPRING HOOK               |
| 4. FLEX-CON CONNECTOR          | 9. RESTRAINING CHAIN         |
| 5. ELBOW                       |                              |

**TYPICAL GAS CONNECTION  
FIGURE 1**

## INLET GAS REQUIREMENT

FRYER TYPE	GAS TYPE	GAS VALVE H <sub>2</sub> O COLUMN SETTING	ORIFICE HOLE SIZE	RATING BTU/HR (MJOULES)		INLET GAS REQUIRED FT <sup>3</sup> /HR (M <sup>3</sup> /HR)	
PAR-2-18	Butane Gas	10.0" (254 mm) W.C.	#43	65,000	(71.5)	20.31	(.57)
	Natural Gas	4.0" (102 mm) W.C.	#25	65,000	(71.5)	61.9	(1.75)
	Propane Gas	10.0" (254 mm) W.C.	#42	65,000	(71.5)	26.00	(.74)
PAR-2-20	Butane Gas	10.0" (254 mm) W.C.	#40	75,000	(82.5)	23.44	(.80)
	Natural Gas	4.0" (102 mm) W.C.	#22	75,000	(82.5)	71.43	(2.02)
	Propane Gas	10.0" (254 mm) W.C.	#39	75,000	(82.5)	30.00	(.85)
PAR-3-14	Butane Gas	10.0" (254 mm) W.C.	#36	90,000	(99.0)	28.13	(.66)
	Natural Gas	4.0" (102 mm) W.C.	#16	90,000	(99.0)	85.71	(2.43)
	Propane Gas	10.0" (254 mm) W.C.	#32	90,000	(99.0)	36.00	(1.02)
PAR-3-18	Butane Gas	10.0" (254 mm) W.C.	#36	110,000	(121.0)	34.38	(.97)
	Natural Gas	4.0" (102 mm) W.C.	#10	110,000	(121.0)	104.76	(2.96)
	Propane Gas	10.0" (254 mm) W.C.	#32	110,000	(121.0)	44.00	(1.25)
PAR-3-20	Butane Gas	10.0" (254 mm) W.C.	#30	120,000	(132.0)	37.50	(1.06)
	Natural Gas	4.0" (102 mm) W.C.	#07	120,000	(132.0)	114.29	(3.23)
	Propane Gas	10.0" (254 mm) W.C.	#28	120,000	(132.0)	48.00	(1.36)

**FT<sup>3</sup>/HR (M<sup>3</sup>/HR)** Values may vary due to heating value and specific gravity of gas supplied by local companies.

**GAS CONNECTION:** The gas supply (service) line must be the same size or greater than the inlet line of the appliance. **THE GAS SUPPLY LINES MUST BE SIZED TO ACCOMMODATE ALL THE GAS FIRED EQUIPMENT THAT MAY BE CONNECTED TO THAT SUPPLY.** Refer to Table 1 (page 13) and consult your contractor, gas company or supplier, or other cognizant authorities.

**NOTE:** Sealant used on all pipe joints must be resistive to butane and propane gas.

- A. Manual shut off valve: This supplier-installed valve must be installed in the gas service line ahead of the appliance and in a position where it can be reached quickly in the event of an emergency.
- B. Pressure regulator: All commercial cooking equipment must have a pressure regulator on the incoming service line for safe and efficient operation, because service pressure may fluctuate with local demand. External regulators are not required on this fryer, as that function is performed by a combination gas control valve, however if the incoming pressure is in excess of ½ psig, a step-down regulator will be required.
- C. Natural gas: Natural gas fryers require 7" (178mm) water column (W.C.) "inlet" pressure to the fryer's combination gas control valve for proper operation, when all gas units are operating simultaneously. Butane and Propane gas fryers require 14" (356mm) water column (W.C.) "inlet" pressure to the fryer's combination gas control valve for proper operation, when all gas units are operating simultaneously. This "inlet" pressure **MUST** be checked with a manometer **PROIR** to placing the fryer in operation.

**WARNING: IF THE "INLET" GAS PRESSURE AT THE FRYER'S COMBINATION GAS CONTROL VALVE "EXCEEDS" ½ lb/in<sup>2</sup> (.035 kg/cm<sup>2</sup>) OR APPROXIMATELY 14" (356 mm) W.C., AN EXTERNAL REGULATOR MAY BE NEEDED TO PREVENT DAMAGE TO THE COMBINATION GAS VALVE, AND VOIDING OF WARRANTY. FAILURE TO ADDRESS THIS COULD RESULT IN EXPLOSION OR FIRE..**

- D. Combination gas control valve: The correct combination gas control valve and orifice is installed at the factory for BUTANE, NATURAL and PROPANE units based on each Purchase Order. This valve should be CHECKED/ADJUSTED by qualified service personnel using proper test equipment for the following "OUTLET" gas pressure PRIOR to start-up of a fryer.  
NATURAL GAS FRYERS 4" (102mm) W.C. BUTANE/PROPANE FRYERS 10" (254mm) W.C.
- E. Rigid connections: Check any installer-supplied intake pipe(s) visually and/or blow them out with compressed air to clear dirt particles, threading chips or any other foreign matter before connecting to the service line as these particles may clog the orifice when gas pressure is applied. All connections must be tested with a soapy solution before lighting the fryer.  
**DO NOT USE AN OPEN FLAME TO CHECK FOR LEAKS!** Putting an open flame beside a new connection is not only dangerous, but will often miss small leaks that a soapy solution would find.
- F. Flexible Couplings, Connectors: The installation is to be made with a connector that (1) complies with the **Standard for Connectors for Movable Gas Appliances, ANSI Z21.69 (CAN/CGA-6.16)**, and a quick-disconnect device that complies with the **Standard for Quick-Disconnect Devices for Use With Gas Fuel, ANSI Z21.41 (CAN1-6.9)** (2) adequate means must be provided to limit the movement of the appliance without depending on the connector and the quick disconnect device or its associated piping to limit the appliance movement and (3) the location(s) where the restraining means may be attached to the appliance shall be specified. **DOMESTIC CONNECTORS ARE NOT SUITABLE!!!**
- G. Fryer Service: The fryer is equipped with swivel casters. To service the fryer:
  - 1. Turn "OFF" gas supply at the supply source.
  - 2. Disconnect the flexible gas line quick-disconnect
  - 3. Disconnect restraint means and roll fryer out for rear service access.
  - 4. When the fryer is re-positioned, be sure to reconnect the restraint and level the fryer.

**ELECTRICAL CONNECTION:** The **MAXIMUM** current draw per vat at Initial Start-up or during a Warm-up Cycle will be 3 Amperes at 120 Volts. When running the Filter System simultaneously allow for an additional 3 Amperes. Refer to the wiring diagram attached to the front door of the fryer for internal electrical connections.

## **INITIAL CLEANING**

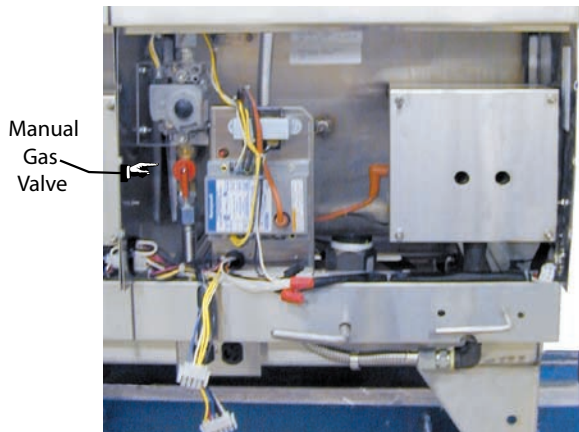
New Gas Fryers are wiped clean with solvents at the factory to remove any visible signs of dirt, oil, grease, etc., remaining from the manufacturing process; then given a light coat of oil. Each fryer and filter tub assembly should be **THOROUGHLY** washed with **HOT** sanitizer solution to remove film residue, installation dust or debris and then wiped dry prior to placing the fryer into operation.



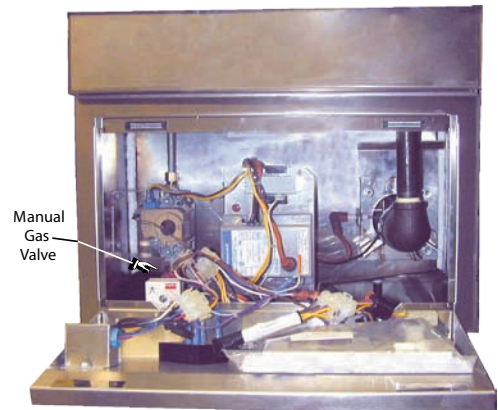
## FRYER TEST START-UP

A. **TO TEST OPERATE** an Ultrafryer Gas Fryer equipped with an Ultrastat 21 Cooking Computer:

**NOTE:** If a fryer is equipped with a Default-To-Manual-Restart (DTMR) Control refer to Manual 30A066 and if the fryer is equipped with an Ultrastat 11 Cooking Computer refer to Manual 30A053 provided with the fryer

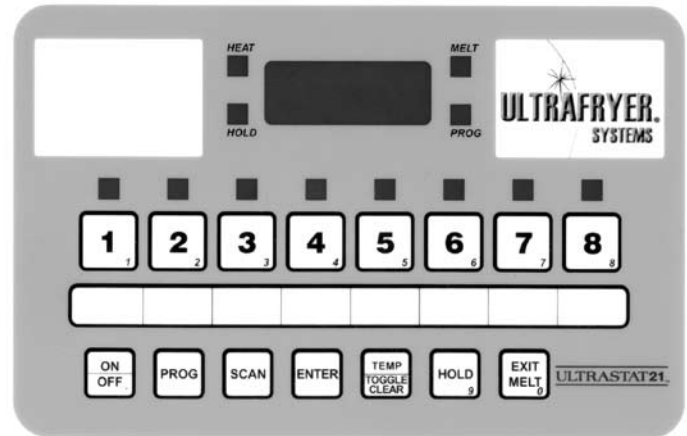


**PAR-2-F FRYER**



**PAR-3-F FRYER**

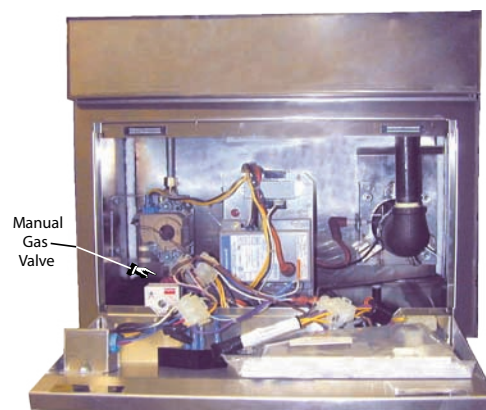
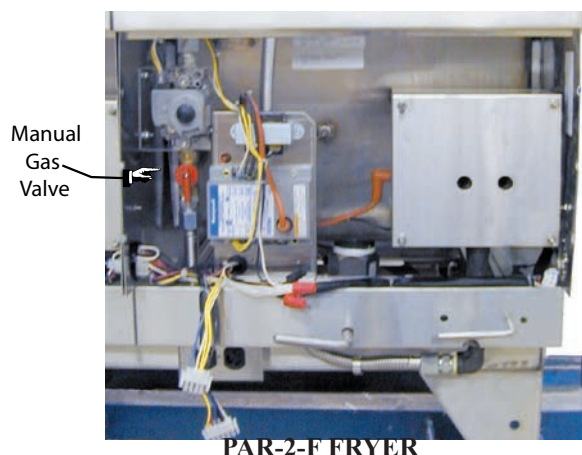
1. Ensure the fryer's power ON/OFF Switch is in the OFF position.
2. Fill the fryer vat with hot or cold water to the middle of the "E<--" in the word **LEVEL** of the applicable shortening level mark on the rear of the vat.
3. Turn the **MANUAL** gas valve to the **OFF** position and wait **FIVE (5)** minutes for any accumulation of gas to disperse.
4. **ENSURE** the **MAIN** gas shut-off valve is in the **ON** position, and that the **EXHAUST FAN** is **ON**.
5. Turn the **MANUAL GAS VALVE** to the **ON** position.
6. Perform the following steps, in the order listed:



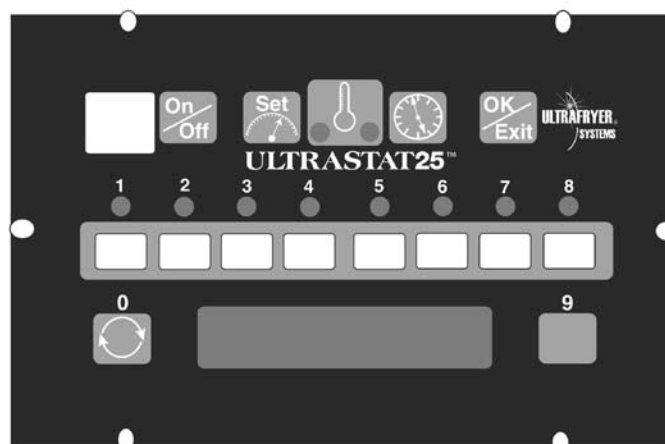
STEP	ACTION	RESPONSE
1	<b>ENSURE</b> the drain lever on the fryer is in the <b>CLOSED</b> position, water is at the proper level, then turn the fryer <b>TOGGLE ON/OFF</b> switch to the <b>ON</b> position.	A. The <b>AMBER</b> Power lamp beside the <b>TOGGLE ON/OFF</b> switch will <b>LIGHT</b> .
<b>CAUTION: PRIOR TO PROCEEDING TO STEP 2 VISUALLY CHECK THAT THE HEAT MECHANISM IS COVERED WITH AT LEAST 2" (51 mm) OF WATER.</b>		
2	Turn the Computer <b>ON</b> by depressing the computer ON/OFF button; then place the computer in the <b>BOIL MODE</b> by pressing the computer keys in the following order: <b>PROG , 1 , 7 , 3 , 3 , ENTER</b> .	A. <b>BOIL</b> will appear in the computer display. B. The <b>HEAT</b> lamp on the computer and the <b>RED</b> heat mechanism indicator lamp on the fryer will cycle <b>ON</b> and <b>OFF</b> indicating the heat mechanism is periodically being turned <b>ON</b> and <b>OFF</b> to gently heat the water to <b>190°F (88°C)</b> .
3	When the water begins to <b>BOIL</b> , press the following computer keys in the order shown to <b>EXIT</b> the <b>BOIL MODE</b> : <b>PROG , 1 , 7 , 3 , 3 , ENTER</b> .	A. <b>LO</b> will appear in the computer display. B. The <b>HEAT</b> lamp on the computer will turn <b>OFF</b> . C. The <b>MELT</b> lamp on the computer will <b>LIGHT</b> .
4	Turn the computer <b>OFF</b> by depressing the ON/OFF button; then turn the fryer Toggle ON/OFF switch to the <b>OFF</b> position.	A. The computer display will go <b>BLANK</b> . B. The <b>AMBER POWER</b> lamp will turn <b>OFF</b> .
5	After the water in the vat and metal surfaces of the fryer has <b>COOLED</b> , drain the water into a floor drain.	



**B. TO TEST OPERATE** an Ultrafryer Gas Fryer equipped with an Ultrastat 25 Cooking Computer:

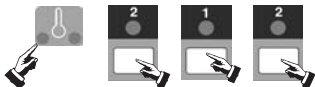



1. Ensure the fryer's power ON/OFF Switch is in the OFF position.
2. Fill the fryer vat with hot or cold water to the middle of the "E<--" in the word **LEVEL** of the applicable shortening level mark on the rear of the vat.
3. Turn the **MANUAL** gas valve to the **OFF** position and wait **FIVE (5)** minutes for any accumulation of gas to disperse.
4. **ENSURE** the **MAIN** gas shut-off valve is in the **ON** position, and that the **EXHAUST FAN** is **ON**.
5. Turn the **MANUAL GAS VALVE** to the **ON** position.
6. Perform the following steps, in the order listed:



STEP	ACTION	RESPONSE
1	Ensure the drain valve lever is in the closed position and that water is at the proper level; then turn the Toggle ON/OFF switch to the <b>ON</b> position.	The <b>AMBER</b> power lamp beside the Fryer Toggle ON/OFF switch will <b>LIGHT</b> .

**CAUTION: PRIOR TO PROCEEDING TO STEP 2, VISUALLY CHECK THAT THE HEAT EXCHANGER TUBES ARE COVERED BY AT LEAST 2" (51mm) OF WATER.**

2	Turn the computer <b>ON</b> by depressing the computer ON/OFF key; then place the computer in the <b>BOIL MODE</b> by pressing the computer keys below in that order: 	A. <b>BOIL 30:00</b> will appear in the computer display. B. The <b>HEAT DEMAND LED</b> on the computer and the <b>RED</b> indicator lamp on the fryer will cycle <b>ON</b> and <b>OFF</b> to heat the water to <b>192°F (89°C)</b> .
3	When water begins to <b>BOIL</b> , press the computer On/Off key to exit the Boil Mode. 	A. The Computer Display will go <b>BLANK</b> .
4	Turn the Fryer Toggle ON/OFF switch to the <b>OFF</b> position.	A. The <b>AMBER</b> power lamp will turn <b>OFF</b> .
5	After the water in the vat and metal surfaces of the fryer has <b>COOLED</b> , drain the water into a floor drain.	

## SHORTENING INSTALLATION

- A. LIQUID SHORTENING:** When using liquid shortening (cooking oil) fill the fryer with shortening even with the middle line of the **E <** in the word **LEVEL** of the applicable shortening level mark on the rear wall of the fryer.
- B. SOLID SHORTENING:**
- 1) Cut a block of solid shortening into small pieces.
  - 2) Place small pieces of solid shortening **EVENLY** on top of the **HEAT MECHANISM** and **THOROUGHLY PACK** these pieces of solid shortening between, below and above the **HEAT MECHANISM**.  
While packing solid shortening is messy and time consuming, it is the safest and fastest way to melt solid shortening.
  - 3) Ultrastat 21 equipped Fryer
    - a) Turn the fryer Toggle ON/OFF switch **ON**; then place the computer in the **SHORTENING MELT MODE** by depressing the ON/OFF button. The **MELT** lamp will **LIGHT** to indicate the computer is in the **SHORTENING MELT MODE**; and the **HEAT** lamp and **RED** heat mechanism indicator lamp on the fryer will cycle **ON** and **OFF** indicating the heat mechanism is periodically being turned **ON** and **OFF** to gently heat the shortening.
    - b) When the heat mechanism is **COMPLETELY** covered with **LIQUID** shortening and the shortening is **ABOVE** the Melt Limit Temperature, replace the grill in the fryer vat; then push the **EXIT MELT** button on the computer. Proceed to Paragraph B 5) below.
  - 4) Ultrastat 25 equipped Fryer
    - a) Turn the fryer Toggle ON/OFF switch **ON**; then place the computer in the **SHORTENING MELT MODE** by depressing the ON/OFF key. **MELT E, G, or P** will appear in the computer display indicating the computer is in the **SHORTENING MELT MODE**; and the **HEAT DEMAND LED'S** on the computer and the fryer's **RED INDICATOR LAMP** will cycle ON and OFF indicating the heat mechanism is periodically being turned **ON** and **OFF** to gently heat the shortening.
    - b) When the heat mechanism is **COMPLETELY** covered with **LIQUID** shortening and the shortening is **ABOVE** the Melt Release Temperature, replace the grill in the fryer vat; then push the **OK/EXIT** key on the computer.
  - 5) Continue adding solid shortening as follows:
    - a) Place small pieces of solid shortening into a fry basket.
    - b) **CAREFULLY** lower the basket into the fryer vat.
    - c) **GENTLY** turn the basket to allow these pieces of solid shortening to float away.
    - d) Repeat the above steps until liquid shortening is even with the middle line of the “**E<**” in the word **LEVEL** of the applicable shortening level mark on the rear wall of the fryer vat.

### WARNING!!! TO AVOID INJURY

- I DO NOT MOVE A FRYER FILLED WITH HOT LIQUID.**
- II ON GAS FRYERS -- DO NOT GO NEAR THE AREA DIRECTLY OVER THE FLUE OUTLET WHEN THE FRYER'S MAIN BURNERS ARE OPERATING.**
- III ALWAYS WEAR OIL-PROOF, INSULATED GLOVES WHEN WORKING WITH A FRYER FILLED WITH HOT OIL.**
- IV ALWAYS DRAIN HOT OIL INTO A METAL TUB, POT OR CAN ... HOT OIL CAN MELT PLASTIC BUCKETS OR SHATTER GLASS.**

**INLET GAS LINE SIZING** - The Table below is to be utilized to calculate the size (diameter) of the inlet gas line from the building regulator to the fryer manifold.

INLET GAS LINE REQUIREMENTS									
PIPE LENGTH	PIPE DIAMETERS (inches & (mm equivalents)) Maximum Allowable Flow (Shown in ft <sup>3</sup> /hr (M <sup>3</sup> /hr))								
Feet (Meters)	½" (13 mm)	¾" (19mm)	1" (25mm)	1¼" (32mm)	1½" (38mm)	2" (51mm)	2½" (64mm)	3" (76mm)	4" (102mm)
15 (4.6)	62 (1.7)	108 (4.7)	350 (9.8)	620 (17.4)	960 (26.9)	2,000 (56.0)	3,500 (98.0)	5,400 (151.2)	11,200 (313.6)
30 (9.1)	43 (1.2)	120 (3.4)	245 (6.9)	430 (12.0)	680 (19.0)	1,400 (39.2)	2,450 (68.6)	3,800 (106.4)	7,900 (221.2)
45 (13.7)	35 (1.0)	98 (2.7)	200 (5.6)	355 (9.9)	530 (14.8)	1,150 (32.2)	2,000 (56.0)	3,200 (89.6)	7,900 (182.0)
60 (18.3)	30 (0.8)	84 (2.4)	175 (4.9)	310 (8.7)	480 (13.4)	1,000 (28.0)	1,760 (49.3)	2,700 (75.6)	5,600 (156.8)
75 (22.9)	27 (0.8)	76 (2.1)	155 (4.3)	275 (7.7)	430 (12.0)	890 (24.9)	1,560 (43.7)	2,450 (68.6)	5,000 (140.0)
90 (27.4)	25 (0.7)	70 (2.0)	145 (4.1)	250 (7.0)	395 (11.1)	810 (22.7)	1,430 (40.0)	2,260 (63.3)	4,550 (127.4)
105 (32.0)	23 (0.6)	64 (1.8)	132 (3.7)	232 (6.5)	370 (10.4)	750 (21.0)	1,300 (36.4)	2,100 (58.8)	4,200 (117.6)
120 (36.6)	21 (0.6)	60 (1.7)	125 (3.5)	215 (6.0)	340 (9.5)	700 (19.6)	1,200 (33.6)	1,950 (54.6)	4,000 (112.0)
150 (45.7)	19 (0.5)	54 (1.5)	110 (3.1)	195 (5.5)	310 (8.7)	630 (17.6)	1,080 (30.2)	1,750 (49.0)	3,550 (99.4)
180 (54.9)	17 (0.5)	49 (1.4)	100 (2.8)	175 (4.9)	280 (7.8)	570 (16.0)	960 (26.9)	1,600 (44.8)	3,200 (89.6)
210 (64.0)	16 (0.4)	44 (1.2)	94 (2.6)	165 (4.6)	260 (7.3)	530 (14.8)	890 (24.9)	1,450 (40.6)	3,000 (84.0)
240 (73.2)	15 (0.4)	43 (1.2)	88 (2.5)	155 (4.3)	240 (6.7)	500 (14.0)	840 (23.5)	1,350 (37.8)	2,800 (78.4)
270 (82.3)	14 (0.4)	40 (1.1)	83 (2.3)	145 (4.1)	230 (6.4)	470 (13.2)	780 (21.8)	1,300 (36.4)	2,650 (74.2)
300 (91.4)	14 (0.4)	38 (1.1)	79 (2.2)	138 (3.9)	215 (6.0)	440 (12.3)	750 (21.0)	1,250 (35.0)	2,500 (70.0)
450 (137.2)	11 (0.3)	31 (0.9)	64 (1.8)	112 (3.1)	176 (4.9)	360 (10.1)	630 (17.6)	1,000 (28.0)	2,050 (57.4)
600 (182.9)	10 (0.3)	27 (0.8)	56 (1.6)	97 (2.7)	152 (4.3)	315 (8.8)	530 (14.8)	860 (24.1)	1,750 (49.0)

**NOTE:** 1) FT<sup>3</sup>/HR (M<sup>3</sup>/HR) values may vary due to heating value and specific gravity of gas supplied by local companies.  
2) To determine the inlet gas line diameter for the distance between the fryer and main gas regulator, locate the FT<sup>3</sup>/HR (M<sup>3</sup>/HR) of gas required for the fryer and pipe length and read the pipe diameter on the top row. For example: a bank of fryers containing three (3) Par-2-20 Fryers, one (1) Par-2-18 Fryer and one (1) Par-3-14 fryer operating on Natural gas requires 361.90 FT<sup>3</sup>/HR (10.24 M<sup>3</sup>/HR) ((3x71.43 (2.02))+61.90 (1.75))+85.71 (2.43)). If the fryer bank is located 60 feet from the building gas regulator, a 1½" (38mm) diameter gas line **MUST** be installed between the manifold and regulator.

**TABLE 1**  
**INLET GAS LINE SIZING**

INLET GAS REQUIREMENTS MODEL PAR-2/PAR-3 GAS FRYERS										
VAT SIZE PAR    IN    MM			GAS TYPE	GAS VALVE SETTING (WC) IN            MM		ORIFICE HOLE SIZE	RATING BTU/HR    MJ/HR		INLET GAS REQ'D FT <sup>3</sup> /HR    M <sup>3</sup> /HR	
2	18"	(457)	Butane	10.0	(254)	#43	65,000	(71.5)	20.31	(0.57)
			Natural	4.0	(102)	#25	65,000	(71.5)	61.90	(1.75)
			Propane	10.0	(254)	#42	65,000	(71.5)	26.00	(0.74)
2	20"	(508)	Butane	10.0	(254)	#40	75,000	(82.5)	23.44	(0.66)
			Natural	4.0	(102)	#22	75,000	(82.5)	71.43	(2.02)
			Propane	10.0	(254)	#39	75,000	(82.5)	30.00	(0.85)
3	14"	(356)	Butane	10.0	(254)	#36	90,000	(99.0)	28.13	(0.80)
			Natural	4.0	(102)	#16	90,000	(99.0)	85.71	(2.43)
			Propane	10.0	(254)	#32	90,000	(99.0)	36.00	(1.02)
3	18"	(457)	Butane	10.0	(254)	#36	110,000	(121.0)	34.38	(0.97)
			Natural	4.0	(102)	#10	110,000	(121.0)	104.76	(2.96)
			Propane	10.0	(254)	#32	110,000	(121.0)	44.00	(1.25)
3	20"	(508)	Butane	10.0	(254)	#30	120,000	(132.0)	37.50	(1.06)
			Natural	4.0	(102)	#7	120,000	(132.0)	114.29	(3.23)
			Propane	10.0	(254)	#28	120,000	(132.0)	48.00	(1.36)
<b>NOTE:</b> 1) The flexible gas line used to connect the gas manifold to the building gas supply line must rated for the BTU/Hr (MJ/Hr) for the Fryer. For example: the BTU/Hr (MJ/Hr) rating for a bank of fryers containing three (3) Par-2-20 fryers, one (1) Par-2-18 fryer and one (1) Par-3-14 fryer is rated at 380,000 BTU/Hr (418 MJ/Hr) ((3 x 75,000 (82.5))+65,000 (71.5)+90,000 (99)).										

The Flexible Gas Line used to connect the gas distribution manifold to the fryer must be rated for the BTU/Hr (MJ/Hr) designated for the Fryer. Flexible gas lines and their ratings stocked by Ultrafryer Systems are listed below:

FLEXIBLE GAS LINES STOCKED BY ULTRAFRYER SYSTEMS		
PART NUMBER	DESCRIPTION	RATING BTU/HR (MJ/HR)
24-322	¾" (19mm) Diameter Flexible Gas Line (w/quick connect couplings) 48" (1219mm) long. Connect-It SSGC75-48-UCQ	225,000 (281)
24-323	1" (25mm) Diameter Flexible Gas Line (w/quick connect couplings) 48" (1219mm) long. Connect-It SSGC100-48-UCQ	435,000 (479)
24-323	1¼" (32mm) Diameter Flexible Gas Line (w/quick connect couplings) 48" (1219mm) long. Connect-It SSGC125-48-UCQ	875,000 (479)

**PREVENTIVE MAINTENANCE  
AND TROUBLESHOOTING**



## PREVENTIVE MAINTENANCE

Minimal maintenance is required on a fryer because of its design and materials used in manufacture. However, some preventive maintenance and inspection must be performed periodically to prevent break downs which could curtail food sales. Any preventive maintenance or inspection should be accomplished with **CAUTION** while the fryer is in operation since **HOT** liquid shortening could cause severe burns. If service or repair is required, all gas and/or electrical power **MUST BE TURNED OFF PRIOR TO** performing that service or repair.

### PREVENTIVE MAINTENANCE SCHEDULE

<u>ITEM</u>	<u>DAILY</u>	<u>INSPECT FOR:</u>
Grease Filters		Clean grease filters in the exhaust hood each evening and allow them to dry overnight.
Filter Tub		Thoroughly clean the filter tub assembly as perscribed in page 32 of the Cleaning Section of this manual.  <b>ENSURE THE WASH DOWN HOSE IS HUNG IN AN UPRIGHT POSITION (BY ONE END) SO SHORTENING CAN DRAIN INTO A CONTAINER!</b>
<u>WEEKLY</u>		
Drain/Pump Levers		Determine that the drain and pump levers are securely attached to the drain and pump valves, and that the valve can be opened and closed.
Drain Hoses		Inspect the suction line hose, wash down hose and if applicable the shortening disposal hose for any evidence of deterioration.
Plumbing Heat Tape Insulation		Ensure that insulation and electric heat tape wrapped around the plumbing directly behind the drain trough has not been damaged.
Temperature Sensing Probes		During boil-out of the fryer, inspect the temperature and high limit sensing probes for any visual damage.

## TROUBLESHOOTING

- A. GENERAL:** The problems and possible solutions listed in the troubleshooting chart below are typical Problems that are frequently encountered. **ONLY** qualified repairmen are to use the troubleshooting chart to repair this fryer. In the event a main burner malfunction occurs, perform the following checks **PRIOR** to contacting a repairman:
1. Ensure Gas Valves and/or high voltage circuit breakers are in their proper position.
  2. Check that the fryer electrical plug is connected to an electrical receptacle.
  3. Ensure the applicable Circuit Breaker is in the **ON** position and that the Toggle ON/OFF Switch is in the **ON** position, and computer is "Powering Up".
  4. If applicable ensure the gas supply line quick-disconnect coupling is **SEATED** on the gas manifold fitting.
  5. If applicable determine that the blower is operating.
- B TROUBLESHOOTING CHART:** Should a problem occur that cannot be corrected after performing the above **CHECKS**, contact an authorized repairman and/or Ultrafryer Systems Customer Service at 1-800-525-8130 and provide the information acquired while performing these checks.

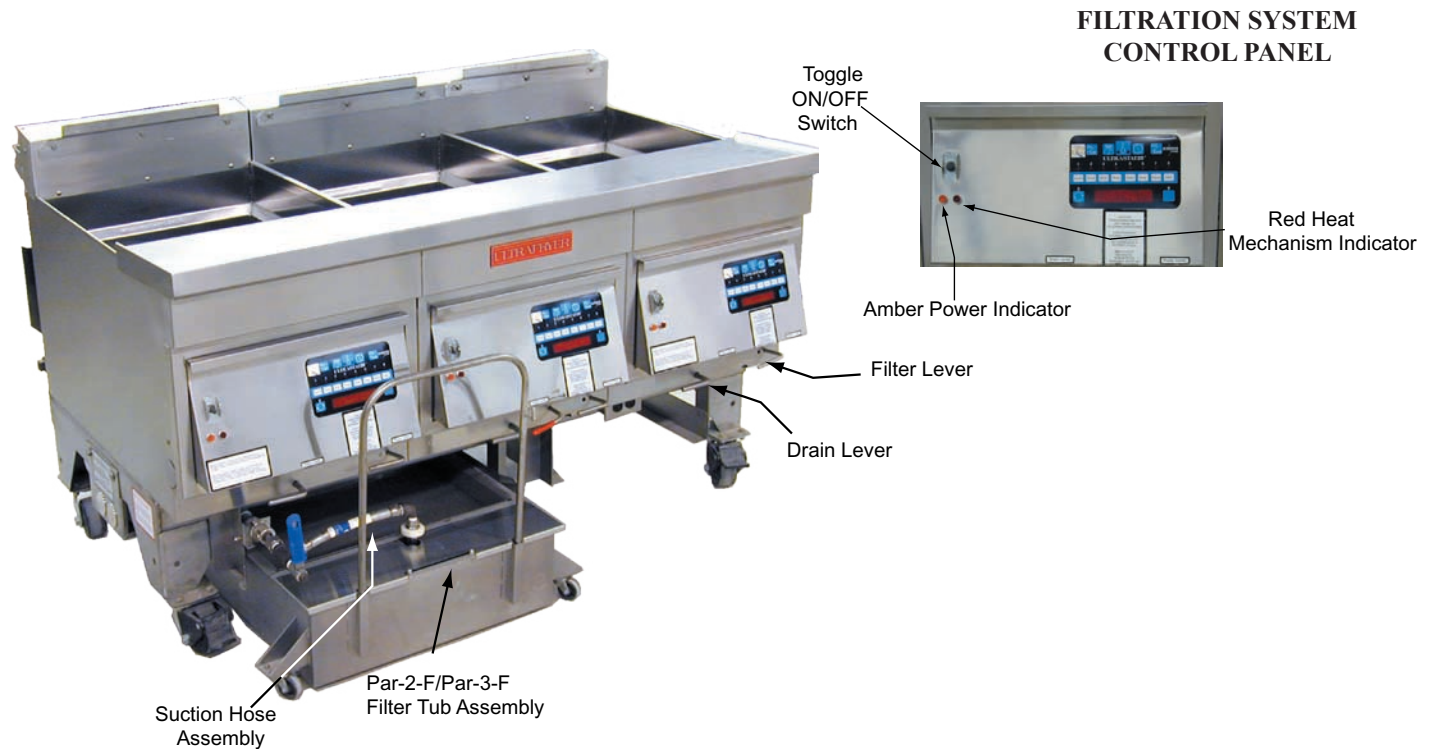
**CAUTION: ENSURE REPAIRMEN ARE ADVISED THAT FRYER RESTRAINTS MUST BE DISCONNECTED/ CONNECTED IF A FRYER IS TO BE MOVED DURING MAINTENANCE OR REPAIR AND THAT ELECTRICAL POWER AND/OR GAS MUST BE TURNED OFF PRIOR TO PERFORMING ANY MAINTENANCE OR REPAIR.**

TROUBLE SHOOTING CHART		
PROBLEMS		POSSIBLE SOLUTIONS
General		
A	The Filter Pump Motor fails to operate when the Pump Lever is placed in the <b>OPEN</b> position and the Toggle ON/OFF Switch is in the <b>OFF</b> position.	1 Insure the filter pump micro-switch is operational, then check the manual reset button on the filter pump motor. <b>WARNING!!! TURN THE PUMP LEVER HANDLE TO THE CLOSED POSITION PRIOR TO DEPRESSING THE RESET BUTTON. FAILURE TO PLACE THIS HANDLE IN THE CLOSED POSITION COULD RESULT IN SEVERE BURNS FROM HOT COOKING OIL!</b> 2 If the filter pump motor fails to operate after the reset button has been depressed, repair or replace the motor.
B	Decreased shortening flow rate while filtering.	1 Check for excessive sediment on the filter screen, standpipe suction fitting or in filter tub.
C	Pump / Motor operates but does not pump shortening.	1 Check for congealed shortening in the shortening system. 2 Check that the Standpipe is seated in the Knurl Knob. 3 Check for loose Standpipe / Suction Line Coupler connection.
D	Pump / Motor hums but will not pump shortening.	1 Check for congealed shortening in the pump or in shortening plumbing.

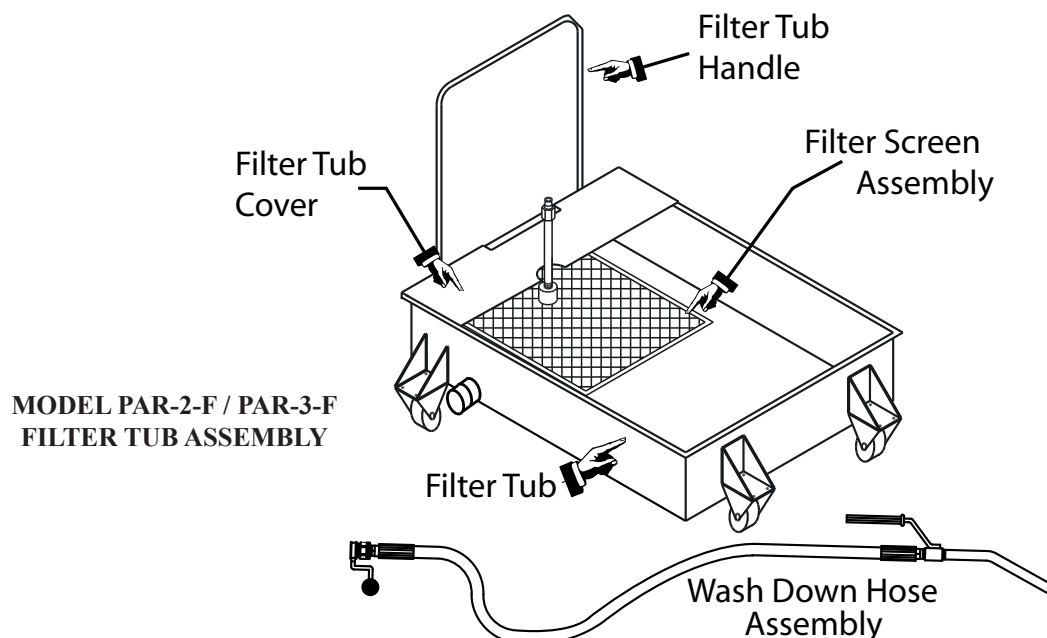
Gas Fryer		
A	Main burner will not ignite. Blower is operating; but gas is not present at the burner.	1 Check the Blower Motor air pressure Switch by temporarily disconnecting the two (2) <b>ORANGE</b> blower motor wires and connecting them together. If the <b>IGNITOR</b> sparks when these wires are connected, the air pressure switch is defective and it will have to be replaced. 2 Check the following components in order, and replace if found to be defective: Transformer Gas Control Valve Hi-Limit Switch
B	Electrical power is present at the fryer, but the Blower is not operating.	1 Check for electrical power <b>IN</b> and <b>OUT</b> of the Blower Relay. 2 Blower Motor may have over-heated and shut-off on thermal overload. If this situation did occur, it will correct itself when the motor cools (10-20 minutes). If this overheating problem persists, replace the blower motor.
C	Excessive time is required to raise the shortening to cooking temperature. Temperature recovery is slow and main burner flames are small and appear to be lethargic	1 Ensure that the <b>MANUAL GAS VALVE</b> is completely open. 2 Check for an obstruction in the gas line inlet . 3 Check for an obstruction in the flue pipe. 4 Check that the <b>ORFICE PLUG</b> has the correct drill size opening. 5 Check for damaged <b>BLOWER MOTOR</b> fins. 6 Use a standard water-type U-gauge Manometer to check the pressure at the gas control valve pressure tap. Proper gas pressure is shown below: Type Gas                      Gas Valve Setting Butane Gas                      10.0" (254mm) Natural Gas                      4.0" (102mm) Propane Gas                      10.0" (254mm) 7 If necessary remove the Pressure Regulator Adjustment cover and adjust this control to the proper pressure. (Turn adjusting screw <b>CLOCKWISE</b> to increase gas pressure to the burner and <b>COUNTER CLOCKWISE</b> to decrease gas pressure. Replace adjustment cover.)
D	Shortening temperature is too high and breaks down quickly.	1 Check the gas pressure as described above.

## **FRYER OPERATION**

**GENERAL** - The Model Par-2-F / Par-3-F Gas Fryer is equipped with a Central Filtration System which is located on a Filter Tub Caddy beneath the left side of the fryer shown below. The Toggle ON/OFF switch and **AMBER** Power Indicator Lamp and **RED** Burner Indicator Lamp are located on the Temperature Control Access Door. The Drain Lever and Filter Lever are located beneath the access door and other controls, and gas valves are located behind the hinged access doors.



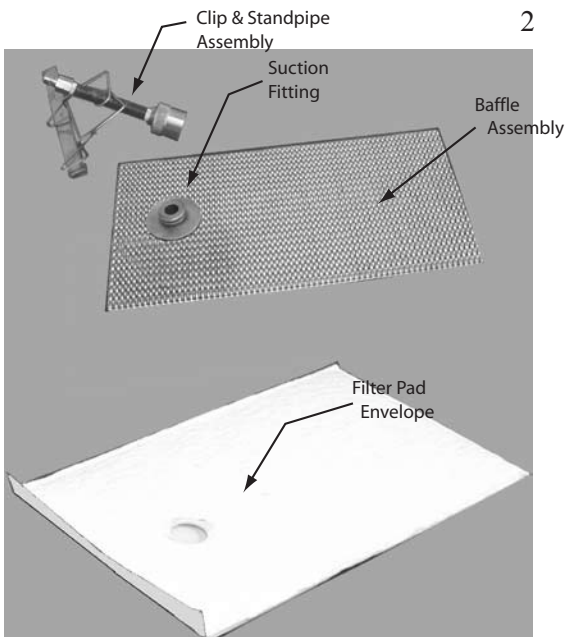
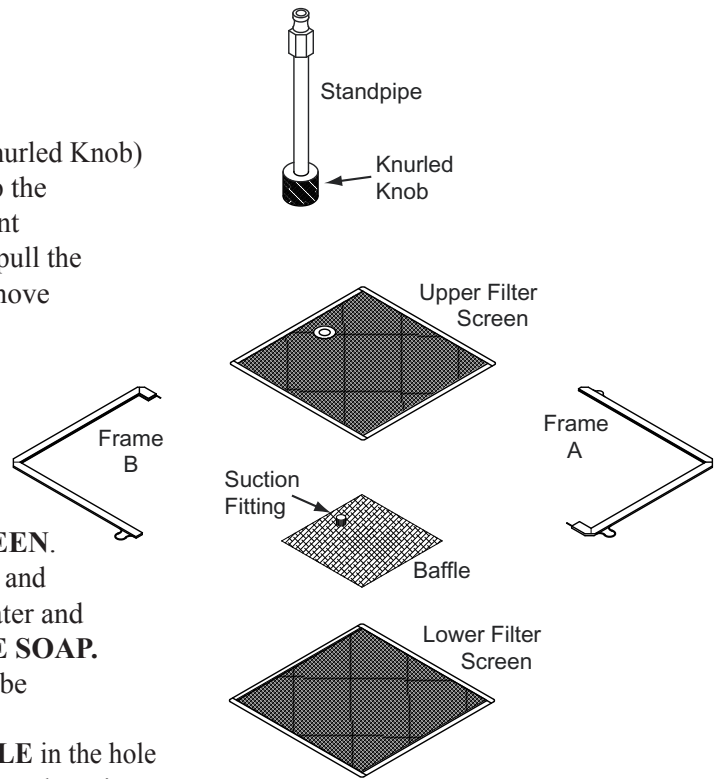
**FILTER TUB ASSEMBLY** - The Model Par-2-F / Par-3-F Filter Tub Assembly consist of a “Micro-Mesh Stainless Steel Filter” or a “Magnapad Paper Envelope Filter”, and a Filter Tub Handle, Filter Tub Cover, and Filter Tub as well as, a Wash Down Hose Assembly shown below:



A. Assemble a clean Filter Screen as follows:

1. "Micro-Mesh" Stainless Steel Filter Screen

- Remove the **STANDPIPE** (by turning the Knurled Knob) from the **FILTER SCREEN** assembly, grasp the **FINGER LOOP** on **FRAME A** and adjacent **FINGER LOOP** on **FRAME B**, **EVENLY** pull the frames apart; then **HINGE** FRAME A to remove it from the **FILTER SCREENS FIRST**.
- Grasp the **FINGER LOOP** on the straight side of **FRAME B**; then **HINGE** it to remove FRAME B from the **FILTER SCREENS**.
- Separate the **UPPER FILTER SCREEN** and **BAFFLE** from the **LOWER FILTER SCREEN**.
- CAREFULLY** clean the two frames, screens and baffle in the 3 compartment sink with hot water and allow these items to air dry. **DO NOT USE SOAP**. If necessary the channels in each frame can be cleaned with the edge of a scotch-brite pad.
- Insert the **SUCTION FITTING** on the **BAFFLE** in the hole of the **UPPER FILTER SCREEN**; then place these items on top of the **LOWER FILTER SCREEN**.
- ENSURE** all sides of the **FILTER SCREEN** assembly are aligned, place the **PIN** end of **FRAME A** on the **FILTER SCREENS**, place the **CHANNEL** on the frame adjacent to the **PIN** end over the **FILTER SCREENS**; then **HINGE** the frame so the edge of the **FILTER SCREENS** are inserted in the other **CHANNEL** of FRAME A.
- Place the **PIN** end of FRAME B on the **FILTER SCREENS** so the **PIN** is seated in the **CHANNEL** of FRAME A near the **FINGER LOOP**, place the **CHANNEL** on the frame adjacent to the **PIN** end over the edge of the **FILTER SCREENS**; then **HINGE** the frame so the edge of the **FILTER SCREENS** are inserted in the other **CHANNEL** of FRAME B and the **PIN** of FRAME A is seated in the **CHANNEL** of FRAME B.
- Adjust **FRAME A** and **B** so both **PINS** are properly seated in the **CHANNEL** of the opposite frame; then **CAREFULLY** connect the **KNURL KNOB** attached to the **STANDPIPE** to the **SUCTION FITTING** on the **FILTER SCREEN** assembly. **DO NOT OVERTIGHTEN!**



2 "Magnepad Paper Envelope" Filter

- Remove and discard the Filter Pad Envelope, **CAREFULLY** clean the Baffle Assembly and Clip/ Standpipe Assembly in the 3 compartment sink with **HOT** water and allow these items to air dry. **DO NOT USE SOAP!!** Re-assemble the Magnepad Envelope Filter using a **NEW** Filter Pad Envelope as follows:
  - Insert the **BAFFLE** into the **FILTER PAD ENVELOPE**, when inserted properly, the **SUCTION FITTING** will protrude through the hole in the pad.
  - Fold **FLAP** over (in the direction of the hole), securing the Baffle inside the **FILTER PAD ENVELOPE**.
  - CAREFULLY**, align the **CLIP & STANDPIPE ASSEMBLY** so that the **CLIP** can secure the **FLAP** on the Envelope and the **STANDPIPE** will align over the **SUCTION FITTING** protruding through the Envelope.
  - Tighten the Knurled **NUT** on the **STANDPIPE** on the **SUCTION FITTING** protruding through the Envelope.

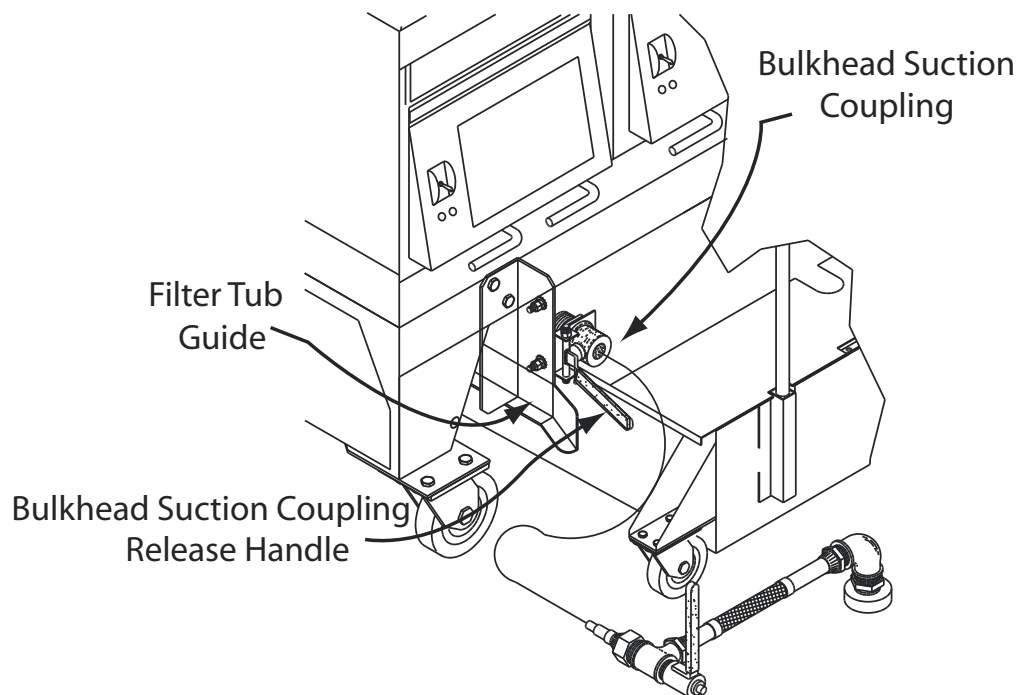


B. Assemble the Filter Tub:

1. Make sure the FILTER TUB, HANDLE and COVER; SUCTION LINE HOSE, and FILTER ASSEMBLY are clean and dry.
2. Reassemble the Filter Tub by replacing the components in the following sequence: 1) **FILTER ASSEMBLY**, 2) **COVER**, 3) **SUCTION LINE HOSE**, and 4) **FILTER TUB HANDLE**.

**CAUTION: WHEN ASSEMBLED, ENSURE THERE ARE NO FINGER LOOPS ON THE STANDPIPE SIDE OF THE MICRO-MESH FILTER.**

- a. **CAREFULLY** insert the Filter Assembly in the bottom of the Filter Tub with the **STANDPIPE** centered in the handle end of the tub.
- b. Place the cover on the Filter Tub; then install the Handle on the Filter Tub.
- c. Install the Suction Line Hose **FEMALE** Quick-Connect fitting to the **MALE** Quick-Connect fitting to the plug on the filter screen **STANDPIPE**, insert the Filter Tub on the **FILTER TUB GUIDES** beneath the **LEFT** side of the fryer until it hits the **STOP** bracket; then connect the **MALE** plug on the Suction Line Hose Assembly to the Bulkhead Suction Coupling on the Fryer.



**ULTRASTAT 21 COOKING COMPUTER OPERATION** - The following are abbreviated operating procedures for a Model Par-2-F / Par-3-F fryer equipped with an Ultrastat 21 Cooking Computer. The attached Ultrastat 21 Ultrafryer Computer Operation Instructions PN 30A009, contains **DETAILED** Operating, Filtering, Boil-Out and Programming Instructions.

A. **START-UP** and **COOKING**







1. **ULTRASTAT 21 START-UP** - Safely start-up a gas fryer equipped with an Ultrastat 21 Cooking computer according to the instructions on the next page.


<b>STEP</b>	<b>ACTION</b>	<b>RESPONSE</b>
1	ENSURE the drain valve lever on the fryer is in the <b>CLOSED</b> position, shortening is at the proper level, then turn the fryer <b>TOGGLE ON/OFF</b> switch and, if applicable, the Gas Valve to the <b>ON</b> position.	A. The <b>AMBER</b> Power lamp beside the <b>TOGGLE ON/OFF</b> switch will <b>LIGHT</b> .

**CAUTION: PRIOR TO PROCEEDING TO STEP 2 VISUALLY CHECK THAT THE HEAT MECHANISM IS COVERED WITH AT LEAST 2" (51 mm) OF SHORTENING.**

2	Turn the Computer <b>ON</b> by depressing the computer ON/OFF button.	A. The <b>MELT</b> lamp will <b>LIGHT</b> to indicate the computer is in the <b>SHORTENING MELT MODE</b> . B. The <b>HEAT</b> lamp on the computer and the <b>RED</b> heat mechanism indicator lamp on the fryer will cycle <b>ON</b> and <b>OFF</b> indicating the heat mechanism is periodically being turned <b>ON</b> and <b>OFF</b> to gently heat the shortening.
3	Once the Melt Limit Temperature is reached, depress the <b>EXIT MELT BUTTON</b> on the computer to cancel the <b>SHORTENING MELT MODE</b> .	A. <b>LO</b> will appear in the computer display indicating shortening temperature is more than 10°F (5°C) below the set-point temperature. B. The <b>HEAT</b> lamp on the computer and the <b>RED</b> heat mechanism indicator lamp will remain <b>ON</b> until the set-point temperature is reached.
4	When - - - - appears in the Computer display indicating the <b>SET-POINT TEMPERATURE</b> of the shortening has been reached, a <b>COOK</b> cycle can be initiated.	

2. **COOKING** - When the Computer is taken out of the **SHORTENING MELT MODE** each morning, shortening in the fryer vat will be heated near its **SETPOINT** temperature and "**LO**" will appear in the display to indicate the shortening temperature is **MORE** than **10°F (5°C) BELOW** the setpoint temperature. When shortening temperature rises to the **SETPOINT** temperature - - - - will appear in the display indicating a **COOK CYCLE** can be started.

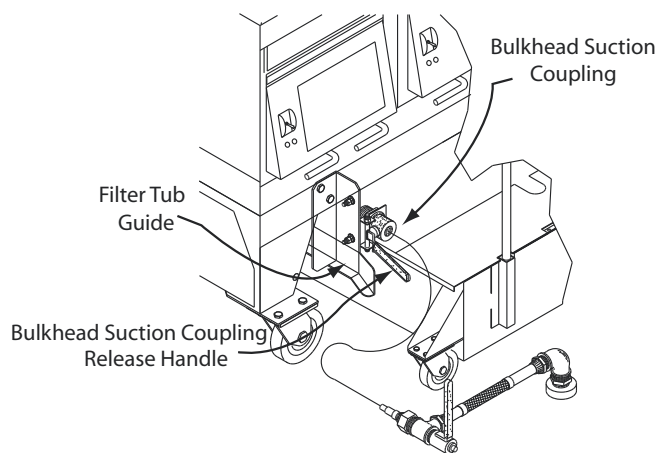
- a. **STARTING A COOK CYCLE**- To start a cook cycle simply press the  product key for the product you wish to cook. If the product is programmed, the correct cooking time will be displayed  (example) and this time will immediately start to count down in minutes and seconds. If  is displayed immediately and the unit starts to signal, the key being operated is not programmed. If correctly programmed, it will count down to  followed by  and start to signal. To turn this signal **OFF** and reset the Computer, press the  product key used to start the **COOK CYCLE**.

- b. **CANCELLING A COOK CYCLE** - If a cook cycle was inadvertently started it may be cancelled two (2) ways:
- 1) Press and hold the same product key  used to start the cook cycle for **4 SECONDS**. This prevents an accidental cancelling of a cook cycle while a product is being cooked.
  - 2) A cook cycle can be **CANCELLED** at any time by turning the Ultrafryer Toggle ON/OFF Switch to the **OFF** position.

- B. **FILTERING SHORTENING** - Assemble the Filter Tub as described on page 21, position the filter tub in front of the **FILTER TUB GUIDES** beneath the **LEFT** side of the fryer, **SECURELY** connect the **FEMALE** Coupling on the Suction Line Hose to the **MALE** plug on the Filter Screen **STANDPIPE**, insert the Filter Tub beneath the fryer until it is butted against the **STOP**; then connect the **MALE** plug on the **SUCTION LINE HOSE** to the fryer's **BULKHEAD SUCTION COUPLING**.

1. Turn the Toggle ON/OFF Switch on the fryer vat to be filtered **OFF**, place 16 ounces (.454 kg) by volume of **FILTER AGENT** in a 20" (508 mm) and 18" (457 mm) deep fryer vat; 14 ounces (.397 kg) in an 18" (457 mm) **SHALLOW** fryer vat; and 8 ounces (.227 kg) in a 14" (356 mm) fryer vat; thoroughly stir the filter agent into the shortening using the skimmer, then skim the shortening to remove any floating crumbs.

**CAUTION: PRIOR TO PROCEEDING TO THE NEXT STEP, PUT ON SAFETY GOGGLES, NEOPRENE INSULATED GLOVES AND AN APRON.**



2. Carefully open the drain valve on the vat to be filtered by turning the **DRAIN LEVER** slightly downward. When the bottom of the filter tub is covered with about 2" (51 mm) of shortening, **OPEN** the drain valve and slowly drain shortening to allow the heat mechanism to gradually **COOL**.
3. When all shortening in the vat has drained into the filter tub, use the **DRAIN ROD** to stand the wire rack on one side of the vat.
4. Use the drain rod to break up the sediment cake on the bottom of the vat and to pull the sediment toward and into the drain valve opening.
5. Use a scraper to remove encrusted material from the sides of the vat and a scrubbing pad to remove carbon buildup from the top and sides of the heat mechanism.

6. **SECURELY** connect the Wash Down Hose female **QUICK-CONNECT COUPLER** to the male **QUICK-CONNECT STEM** on the rear wall of the vat.

**CAUTION: IF THE COUPLER IS NOT SECURELY ATTACHED TO THE STEM, HOT SHORTENING WILL BE DISCHARGED AROUND THE CONNECTION WHICH COULD CAUSE SEVERE BURNS.**

7. Place the Wash Down Hose Nozzle into the fryer and hold it firmly against an inner wall. This prevents the hose from "recoiling upward" when the Filter Pump is turned on.
8. Turn the **PUMP LEVER** to the open (**DOWN**) position, hold the nozzle at a 45° angle from the bottom of the fryer causing shortening and debris to bounce off the rear wall of the vat and flow towards the drain valve opening.
9. Use the "L" shaped vat brush to push the sediment through the drain valve to keep the drain clear. Hose off the burner tubes and all walls of the vat until all the shortening and residue at the bottom of the fryer has been flushed through the drain into the filter tub.
10. Turn the **PUMP LEVER** to the closed (**UP**) position, disconnect the Wash Down Hose **COUPLER** from the **STEM** on the rear wall of the vat; then hang the wash down hose in an upright position so shortening can drain into a container.

**NOTE:** Failure to hang the Wash Down Hose in an upright position to drain may cause the hose to become clogged with hardened shortening.

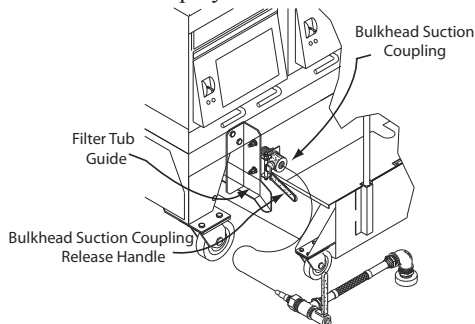
11. Replace the wire grill in the fryer with the **SHORTENING DEFLECTOR** on the right **COVERING** the quick-connect stem on the vat.
12. Set a timer for the amount of time established for **POLISHING** shortening, then turn the **PUMP LEVER** to the open (**DOWN**) position to allow shortening to circulate through the system to **POLISH** the shortening.

**CAUTION: DO NOT POLISH THE SHORTENING MORE THAN THE ESTABLISHED TIME AS IT WILL PUMP EXCESS AIR INTO THE SHORTENING CAUSING SHORTENING BREAKDOWN.**

13. At the end of the established time, **TURN** the **PUMP LEVER**, and the **DRAIN LEVER** to the Closed **UP** position; then **TURN** the **PUMP LEVER** to the OPEN (**DOWN**) position to automatically return shortening in the filter tub to the fryer vat.
14. When all shortening in the filter tub has been returned to the fryer, **TURN** the **PUMP LEVER** to the CLOSED (**UP**) position, check and if necessary add fresh shortening so shortening is level with the middle line of the letter "**E ←**" in the word **LEVEL** of the applicable shortening level mark on the rear wall of the fryer.
15. Disconnect the suction line hose from the Fryer's Bulkhead Suction Coupling; then **THOROUGHLY** clean the filter tub assembly.

### C. SHORTENING DISPOSAL/FRYER BOIL-OUT

1. **SHORTENING REMOVAL / DISPOSAL** - Fryer vats should be **BOILED-OUT** at least every **7 DAYS** to remove carbon build up and other encrusted materials and those fryers with an Ultrastat 21 Cooking Computer with the **SHORTENING MANAGEMENT SYSTEM** should be **BOILED-OUT** when **diSP** appears in the computer display.



- a. If the store is equipped with a Shortening Disposal System, remove used shortening from the fryer vat that is **CLOSEST** to the Shortening Disposal System connector. If the store is **NOT** equipped with a Shortening Disposal System, remove used shortening from the first fryer vat.
- b. Assemble the filter Tub as described on page 21, position the filter tub in front of the **FILTER TUB GUIDES**, **SECURELY** connect the **FEMALE** coupler on the Suction Line Hose to the **MALE** plug on the Filter Screen standpipe, insert the filter tub beneath the fryer until it is butted against the **STOP** bracket; then connect the **MALE** plug on the Suction Line Hose to the fryer's **FEMALE** Bulkhead Coupling.
- c. Turn the **TOGGLE ON/OFF SWITCH** and, if applicable, the **MANUAL GAS VALVE** to the first vat **OFF**.

**CAUTION: PRIOR TO PROCEEDING TO THE NEXT STEP, PUT ON SAFETY GOGGLES, NEOPRENE INSULATED GLOVES AND AN APRON.**

- d. Turn the venthood Exhaust Fan **ON** and drain shortening from **EACH** fryer vat as follows:
  - 1) Carefully open the drain valve by turning the **DRAIN LEVER** slightly downward. When the bottom of the filter tub is covered with about 2" (51 mm) of shortening, **OPEN** the drain valve and slowly drain shortening to allow the heat mechanism to gradually **COOL**.
  - 2) When all shortening has drained into the filter tub, use the **DRAIN ROD** to stand the wire rack on one side of the vat.
  - 3) Use a scraper to remove encrusted material from the sides of the vat and a scrubbing pad to remove carbon buildup from the top and sides of the heat mechanism.
  - 4) **SECURELY** connect the Wash Down Hose female **QUICK-CONNECT COUPLER** to the male **QUICK-CONNECT STEM** on the rear wall of the vat.

**CAUTION: IF THE COUPLER IS NOT SECURELY ATTACHED TO THE STEM, HOT SHORTENING WILL BE DISCHARGED AROUND THIS CONNECTION WHICH COULD CAUSE SEVERE BURNS.**

- 5) Place the Wash Down Hose Nozzle into the fryer and hold it firmly against an inner wall. This prevents the hose from "recoiling up" when the filter pump is turned on.
- 6) Turn the **PUMP LEVER** to the open (**DOWN**) position, hold the nozzle at a 45° angle from the bottom of the fryer causing shortening and debris to bounce off the rear wall of the vat and flow towards the drain valve opening.
- 7) Use the "L" shaped vat brush to push the sediment through the valve to keep the drain clear. Hose off the burner tubes and walls of the vat until all the shortening and residue at the bottom of the fryer has been flushed through the drain into the filter tub.
- 8) Turn the **PUMP LEVER** to the closed (**UP**) position, disconnect the Wash Down Hose **COUPLER** from the **STEM** on the rear wall of the vat; then hang the wash down hose in an upright position so shortening can drain into a container.
- 9) Dispose of used shortening as follows:
  - a) Restaurants NOT equipped with a Shortening Disposal System
    - (1) Connect the Wash Down Hose female **QUICK-CONNECT COUPLER** to the male **QUICK-CONNECT STEM** on the rear wall of the vat, place the hose nozzle into a **METAL** container and hold it firmly against an inner wall.
    - (2) Turn the **PUMP LEVER** to the open (**DOWN**) position and pump shortening in the filter tub into the metal container.
    - (3) When all shortening has been pumped into the container, turn the **PUMP LEVER** to the closed (**UP**) position, disconnect the Wash Down Hose **COUPLER** from the **STEM** on the rear wall of the vat; then hang the wash down hose in an upright position so shortening can drain into a container.

- b) Restaurants **EQUIPPED** with a Shortening Disposal System
  - (1) **SECURELY** connect the Shortening Disposal System Hose fitting to the male **QUICK-CONNECT STEM** on the rear wall of the vat and connect the fitting on the other end of the hose to the Disposal System connector on the wall.
  - (2) Turn the **PUMP LEVER** to the open (**DOWN**) position and pump shortening in the filter tub into the exterior rendering tank.
  - (3) When all shortening has been pumped into the rendering tank, turn the **PUMP LEVER** to the closed (**UP**) position, remove the shortening disposal hose from the Disposal System connector on the wall and vat stem; then hang the disposal hose in an upright position so shortening can drain into a container.
- 10) When shortening has been removed from all Fryers, **THOROUGHLY** clean and re-assemble the filter tub.

## 2. FRYER BOIL-OUT

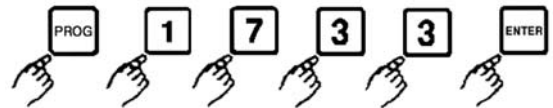
- a. **BOIL-OUT** each fryer following cleaning instructions contained in the Cleaning Manual provided by your approved chemical supplier. The following are generic procedures:
  - 1) Ensure all Drain Levers are in the closed (**UP**) position, then add water to each vat until it reaches a point two 2" (51 mm) **BELOW** the middle line of the "E ←" in the word **LEVEL** of the **UPPER** shortening level mark on the rear wall of the vats.

**WARNING: ONLY USE A COMMERCIAL "NON-CHLORINE" BOIL-OUT COMPOUND!!!**

- 2) Add the amount of **BOIL-OUT COMPOUND** in each fryer vat as prescribed in the Cleaning Manual provided by the Chemical Supplier.
- 3) Turn the Toggle ON/OFF switch and, if applicable, Manual Gas valve for each fryer vat to the **ON** position; then depress the Computer ON/OFF key to the **ON** position.

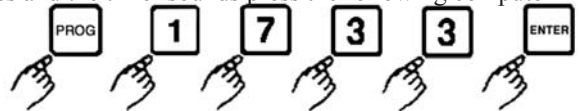
**NOTE:** The drain lever must be in the closed **UP** position to turn the computer **ON**.

- 4) Place the Computer in the **BOIL MODE** by pressing the following Computer keys in the order shown:



**NOTE:** **boil** will appear in the Computer display and the Computer will turn the Ultrafryer heat mechanism ON and OFF to heat and maintain the boil-out solution to **190°F (88°C)**.

- 5) When the boil-out solution reaches **190°F (88°C)** set a timer for 30 minutes. Frequently scrub the sides, front and rear of each fryer vat with a long handled scrub brush.
- 6) After the boil-out solution has '**BOILED**' for 30 minutes and the timer sounds press the following computer keys in the order shown to **EXIT BOIL MODE**:
- 7) Turn the Toggle ON/OFF Switch and, if applicable, the Manual Gas Valve for each fryer to their **OFF** position and **CAREFULLY** dispose of the boil-out solution in each fryer into a floor drain.



**NOTE:** Do not use the filter pump to remove water from the vats as this will cause premature pump failure and void the pump warranty.

- 8) Use a scrubbing pad to remove carbon buildup from the top of the heat mechanism. To remove carbon buildup on the sides and bottom of the heat mechanism; slide one end of a stropping pad under each section, grasp that end with a pair of tongs, and rock the pad up and down along the length of each section until all encrusted material has been removed.
- 9) Rinse each fryer with hot water until the water coming out of the drain valve is clear.
- 10) Mix a solution of **ONE PART** vinegar to **25 PARTS** of water. Place this mixture into a one gallon garden pressure sprayer; and **THOROUGHLY** spray this solution onto the **SIDES, HEAT MECHANISM, and BOTTOM** of each fryer to neutralize the Boil-Out Compound.

**NOTE:** Boil-Out Compound will cause shortening to break down rapidly if it is not neutralized.

- 11) **THOROUGHLY** wipe the sides, heat mechanism, and bottom of each fryer with clean, lint-free, dry towels to remove any remaining water; then fill each fryer with **NEW** shortening following procedures on page 5 of this manual.



**ULTRASTAT 25 COOKING COMPUTER OPERATION** - The following are abbreviated operating procedures for a Model Par-2-F / Par-3-F fryer equipped with an Ultrastat 25 Cooking Computer. The attached Ultrastat 25 Ultrafryer Computer Operation Instructions PN 30A051, contains **DETAILED** Operating, Filtering, Boil-Out and Programming Instructions.

**A. START-UP and COOKING**

1. **ULTRASTAT 25 START-UP** - Safely start-up a gas fryer equipped with an Ultrastat 25 Cooking computer as follows:

<u>STEP</u>	<u>ACTION</u>	<u>RESPONSE</u>
1	<b>ENSURE</b> the drain lever on the fryer is in the <b>CLOSED</b> position, shortening is at the proper level, then turn the fryer <b>TOGGLE ON/OFF</b> switch to the <b>ON</b> position.	A. The <b>AMBER</b> Power lamp beside the <b>TOGGLE ON/OFF</b> switch will <b>LIGHT</b> .
2	Turn the Computer <b>ON</b> by depressing the computer ON/OFF key.	A. <b>MELT E, G, or P</b> , will appear in the computer Display to indicate the computer is in the <b>SHORTENING MELT MODE</b> . B. The <b>HEAT DEMAND</b> lamps on the computer and the <b>RED INDICATOR</b> lamp on the fryer will cycle <b>ON</b> and <b>OFF</b> indicating the heat mechanism is periodically being turned <b>ON</b> and <b>OFF</b> to gently heat the shortening.
3	When the <b>MELT RELEASE TEMPERATURE</b> is reached, the Melt Mode may be canceled by pushing the <b>OK/EXIT</b> key.	A. <b>LOW</b> will appear in the computer display indicating shortening temperature is more than the <b>READY BAND</b> below the (SETPOINT) temperature B. The <b>HEAT DEMAND</b> lamps on the computer and the <b>RED INDICATOR</b> lamp on the fryer will cycle <b>ON</b> and <b>OFF</b> indicating the heat mechanism is being periodically turned <b>ON</b> and <b>OFF</b> to gently heat the shortening.
4	When <b>READY</b> appears in the computer display indicating the shortening temperature is no more than the <b>READY BAND</b> below (SETPOINT) and is no higher than 40°F (22°C) above the (SETPOINT) temperature, a <b>COOK</b> cycle can be initiated.  <b>NOTE:</b> The <b>READY BAND</b> is factory set according to the customer's order, usually set at 10°F (5°C).	

**2. COOKING**

When the Computer is taken out of the **SHORTENING MELT MODE** each morning, shortening in the fryer vat will be heated to its SETPOINT temperature and "**LOW**" will appear in the display to indicate the shortening temperature is MORE than the **READY BAND** temperature **BELOW** the setpoint temperature. When shortening temperature rises to the **SETPOINT** temperature **READY** will appear in the display indicating a **COOK CYCLE** can be started.

**a. STARTING A COOK CYCLE**

To start a cook cycle, simply press the Product Key **LED** will played, (example, **14:00**) and this onds. If correctly programmed, the and **DONE 1** will appear in the display. Press Product Key 1 to silence the alarm and reset that product key for another cook cycle.



the product key you wish to cook. If the product key is program-**BLINK FAST** and **CK 1** and correct cooking time will be dis-time will immediately start to count down in minutes and sec-computer will count down to **00 : 00**, the alarm will **SOUND**

**b. CANCELLING A COOK CYCLE**

If a cook cycle was inadvertently started

- 1) Press and hold the same product key an accidental cancelling of a cook
- 2) A cook cycle can be **CANCELLED** at any time by turning the Ultrafryer Toggle ON/OFF SWITCH to the **OFF** position.

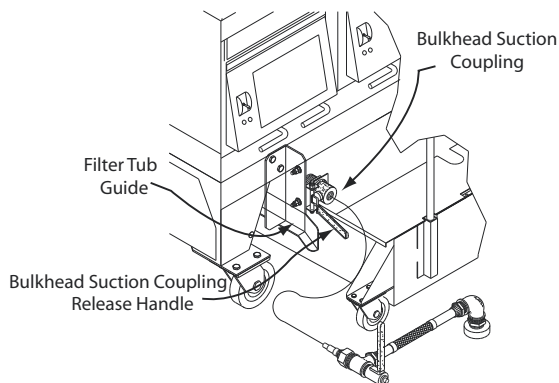




it may be cancelled two (2) ways:

used to start the cook cycle for **4 SECONDS**. This prevents cycle while a product is being cooked.

- B. FILTERING SHORTENING** - In many restaurant situations shortening in the Ultrafryer should be filtered at least twice a day, once after the lunch rush and again after the dinner rush. Other users may establish filter frequencies in line with their oil cleaning requirements and programmed filter prompts. The fryer vat used to cook French Fries should be filtered **FIRST**, followed by fryer vats for other products.

1. Assemble the Filter Tub as described on page 21, install the Suction Line Hose **FEMALE** fitting to the **MALE** plug on the Filter Screen Standpipe, position the Filter tub in front of the **FILTER TUB GUIDES** beneath the **LEFT** side of the fryer, insert the filter tub on the **FILTER TUB GUIDES** until it is butted against the **STOP** bracket; then **SECURELY** connect the **MALE** plug on the Suction Line Hose to the fryer's **FEMALE** Bulkhead Coupling shown below.



2. When the **FILTER PROMPT FEATURE** has been activated and **FILTER** appears in the display, alternating with a normal display: 1) press the  key to display the current **HITS**, 2) press the  key again to display the current **TIME PROMPT** time and 3) plan to filter shortening at the next convenient time.

3. When it is convenient to filter shortening, filter each fryer as follows:
  - a. Turn the **TOGGLE ON/OFF SWITCH** and **MANUAL GAS VALVE** for the vat to be filtered **OFF**.

**CAUTION: DO NOT TURN THE COMPUTER OFF!!**

- b. Place **16 OUNCES (.45 kg)**, by volume, of **FILTER AGENT** in a 20" (508 mm) and 18" (457 mm) deep fryer vat, 14 ounces (.39 kg) in an 18" (457 mm) shallow fryer vat and 8 ounces (.23 kg) in a

14" (356 mm) fryer vat; thoroughly stir the filter agent into the shortening using the skimmer, then skim the shortening to remove any floating crumbs.

**CAUTION: PRIOR TO PROCEEDING TO THE NEXT STEP, PUT ON SAFETY GOGGLES, NEOPRENE INSULATED GLOVES AND AN APRON.**

- c. Carefully open the drain valve on the vat to be filtered and polished by turning the **DRAIN LEVER** slightly downward, **DRAINING** alternating with **FILTER** will appear in the Computer display. When the bottom of the filter tub is covered with about two (2) inches (51 mm) of shortening, **OPEN** the drain lever and slowly drain shortening to allow the heat mechanism to gradually **COOL**.
- d. When all shortening in the vat has drained into the filter tub, use the **DRAIN ROD** to stand the wire rack on one side of the vat.
- e. Use the drain rod and/or the "L" shaped brush to pull the sediment on the bottom of the vat towards the valve opening, then use the rod to push sediment through the valve opening.
- f. **SECURELY** connect the Wash Down Hose **QUICK-CONNECT COUPLER** to the **QUICK-CONNECT STEM** on the rear wall of the vat (pull the coupler bracket with the **BLACK** knob towards the hose, place the coupler over the stem until it is **SEATED**, then release the coupler bracket). A distinct **CLICK** will be heard when the coupler seats on the stem.

**CAUTION: IF THE COUPLER IS NOT SECURELY ATTACHED TO THE STEM, HOT SHORTENING WILL BE DISCHARGED AROUND THIS CONNECTION WHICH COULD CAUSE SEVERE BURNS.**

- g. Place the Wash Down Hose Nozzle into the vat and hold it firmly against the inner wall. This prevents the hose from "jumping" when the Filter Pump is turned on.
- h. Turn the **PUMP LEVER** to the open (**DOWN**) position, hold the nozzle at a 45 degree angle from the bottom of the vat causing the shortening and debris to bounce off the rear wall of the vat and flow towards the drain valve.
- i. Use the drain rod and/or "L" Shaped Brush to push the sediment through the drain valve to keep the drain clear. Hose off the Heat Mechanism and all walls of the vat until all the shortening and residue at the bottom of the vat has been flushed through the drain into the filter tub.
- j. Turn the **PUMP LEVER** to the closed (**UP**) position, and then disconnect the Wash Down Hose **QUICK-CONNECT COUPLER** from the **QUICK-CONNECT STEM** on the rear wall of the vat.
- k. Replace the wire grill in the fryer with the **SHORTENING DEFLECTOR** on the **RIGHT SIDE** of the vat, covering the quick-connect stem.
- l. Set a Timer for the amount of time established by your Operations Department for **POLISHING** the shortening; then turn the **PUMP LEVER** to the open (**DOWN**) position to allow shortening in the filter tub to circulate through the system.

**CAUTION: DO NOT POLISH THE SHORTENING LONGER THAN THE ESTABLISHED TIME AS IT WILL PUMP EXCESS AIR INTO THE SHORTENING CAUSING SHORTENING BREAKDOWN.**

**NOTE:** The filter pump system can **ONLY** be operated when the fryer's Toggle **ON/OFF** switch is in the **OFF** position and the filter pump lever is in the **OPEN (DOWN)** position. When the filter system is in operation, the Computer **CANNOT** be turned **ON** and the Heat Mechanism **CANNOT** be activated.

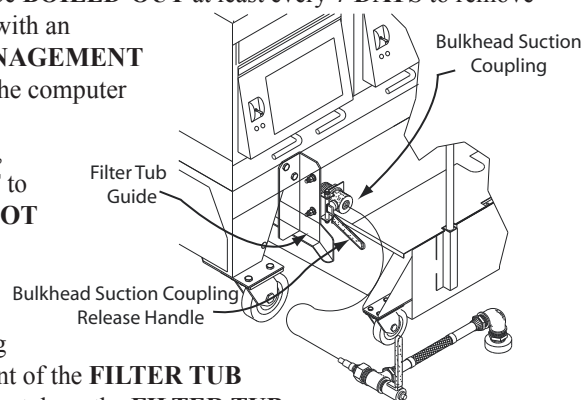
- m. When **POLISHING** is complete, turn the **PUMP LEVER** and **DRAIN LEVER** to the closed (**UP**) position.
- n. Turn the Pump Lever to the open (**DOWN**) position to automatically return the shortening in the filter tub to the vat.
- o. When all shortening has been returned to the vat, turn the Pump Lever to the closed (**UP**) position, then **CAREFULLY** remove any sediment from the permanent filter screen using the Filter Tub Scraper.
- p. Add shortening to the fryer, if applicable.
- q. Repeat step 3 a through 3 p to filter and polish the shortening in the remaining vats.
- r. When all vats have been filtered and polished, **IMMEDIATELY** hang the Wash Down Hose assembly in an upright position so shortening can drain into a container, and disconnect the **SUCTION LINE HOSE** from the **STANDPIPE**, and remove the filter tub from beneath the fryer bank.

**NOTE:** Failure to hang the Wash Wand Hose in an upright position to drain may cause the hose to become clogged with hardened shortening.

- s. **THOROUGHLY** clean the Filter Tub Assembly according to procedure in paragraph A. page 31.
- t. **RESUME NORMAL OPERATIONS** - **VISUALLY** check and if necessary, add fresh shortening to each fryer vat until shortening reaches the middle line of the "**E ←**" in the word **LEVEL** of the applicable shortening level mark on the rear wall of the fryer; then turn the Toggle **ON/OFF** switch to the **ON** position to return to Normal Operation.

### C. SHORTENING DISPOSAL/FRYER BOIL-OUT

1. **SHORTENING REMOVAL / DISPOSAL** - Fryer vats should be **BOILED-OUT** at least every **7 DAYS** to remove carbon build up and other encrusted materials and those fryers with an Ultrastat 21 Cooking Computer with the **SHORTENING MANAGEMENT SYSTEM** should be **BOILED-OUT** when **diSP** appears in the computer display.
  - a. If the store is equipped with a Shortening Disposal System, remove used shortening from the fryer vat that is **CLOSEST** to the Shortening Disposal System connector. If the store is **NOT** equipped with a Shortening Disposal System, remove used shortening from the first fryer vat.
  - b. Assemble the Filter Tub as described on page 21, install the Suction Line Hose **FEMALE** fitting to the **MALE** plug on the Filter Screen Standpipe, position the Filter tub in front of the **FILTER TUB GUIDES** beneath the **LEFT** side of the fryer, insert the filter tub on the **FILTER TUB GUIDES** until it is butted against the **STOP** bracket; then **SECURELY** connect the **MALE** plug on the Suction Line Hose to the fryer's **FEMALE** Bulkhead Coupling shown below. right.
  - c. Turn the **TOGGLE ON/OFF SWITCH** and, if applicable, the **MANUAL GAS VALVE** to the first vat **OFF**.



**CAUTION: PRIOR TO PROCEEDING TO THE NEXT STEP, PUT ON SAFETY GOGGLES, NEOPRENE INSULATED GLOVES AND AN APRON.**

- d. Turn the venthood Exhaust Fan **ON** and drain shortening from **EACH** fryer vat as follows:
  - 1) Carefully open the drain valve by turning the **DRAIN LEVER** slightly downward. When the bottom of the filter tub is covered with about 2" (51 mm) of shortening, **OPEN** the drain valve and slowly drain shortening to allow the heat mechanism to gradually **COOL**.
  - 2) When all shortening has drained into the filter tub, use the **DRAIN ROD** to stand the wire rack on one side of the vat.
  - 3) Use a scraper to remove encrusted material from the sides of the vat and a scrubbing pad to remove carbon buildup from the top and sides of the heat mechanism.

- 4) **SECURELY** connect the Wash Down Hose female **QUICK-CONNECT COUPLER** to the male **QUICK-CONNECT STEM** on the rear wall of the vat.

**CAUTION: IF THE COUPLER IS NOT SECURELY ATTACHED TO THE STEM, HOT SHORTENING WILL BE DISCHARGED AROUND THIS CONNECTION WHICH COULD CAUSE SEVERE BURNS.**

- 5) Place the Wash Down Hose Nozzle into the fryer and hold it firmly against an inner wall. This prevents the hose from “recoiling up” when the filter pump is turned on.
- 6) Turn the **PUMP LEVER** to the open (**DOWN**) position, hold the nozzle at a 45° angle from the bottom of the fryer causing shortening and debris to bounce off the rear wall of the vat and flow towards the drain valve opening.
- 7) Use the “L” shaped vat brush to push the sediment through the valve to keep the drain clear. Hose off the burner tubes and walls of the vat until all the shortening and residue at the bottom of the fryer has been flushed through the drain into the filter tub.
- 8) Turn the **PUMP LEVER** to the closed (**UP**) position, disconnect the Wash Down Hose **COUPLER** from the **STEM** on the rear wall of the vat; then hang the wash down hose in an upright position so shortening can drain into a container.
- 9) Dispose of used shortening as follows:
  - a) Restaurants NOT equipped with a Shortening Disposal System
    - (1) Connect the Wash Down Hose female **QUICK-CONNECT COUPLER** to the male **QUICK-CONNECT STEM** on the rear wall of the vat, place the hose nozzle into a **METAL** container and hold it firmly against an inner wall.
    - (2) Turn the **PUMP LEVER** to the open (**DOWN**) position and pump shortening in the filter tub into the metal container.
    - (3) When all shortening has been pumped into the container, turn the **PUMP LEVER** to the closed (**UP**) position, disconnect the Wash Down Hose **COUPLER** from the **STEM** on the rear wall of the vat; then hang the wash down hose in an upright position so shortening can drain into a container.
  - b) Restaurants **EQUIPPED** with a Shortening Disposal System
    - (1) **SECURELY** connect the Shortening Disposal System Hose fitting to the male **QUICK-CONNECT STEM** on the rear wall of the vat and connect the fitting on the other end of the hose to the Disposal System connector on the wall.
    - (2) Turn the **PUMP LEVER** to the open (**DOWN**) position and pump shortening in the filter tub into the exterior rendering tank.
    - (3) When all shortening has been pumped into the rendering tank, turn the **PUMP LEVER** to the closed (**UP**) position, remove the shortening disposal hose from the Disposal System connector on the wall and vat stem; then hang the disposal hose in an upright position so shortening can drain into a container.
- 10) When shortening has been removed from all Fryers, **THOROUGHLY** clean and re-assemble the filter tub.

## 2. FRYER BOIL-OUT

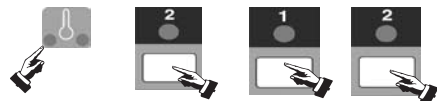
- a. **BOIL-OUT** each fryer following cleaning instructions contained in the Cleaning Manual provided by your approved chemical supplier. The following are generic procedures:
  - 1) Ensure all Drain Levers are in the closed (**UP**) position, then add water to each vat until it reaches a point 2” (51 mm) **BELOW** the middle line of the “E ← ” in the word **LEVEL** of the **UPPER** shortening level mark on the rear wall of the vats.

**WARNING: ONLY USE A COMMERCIAL GRADE “NON-CHLORINE” BOIL-OUT COMPOUND!!**


- 2) Add the amount of **BOIL-OUT COMPOUND** in each fryer vat as prescribed in the Cleaning Manual provided by the Chemical Supplier.
- 3) Turn the Toggle ON/OFF switch and Manual Gas valve for each fryer vat to the **ON** position; then depress the Computer ON/OFF Key to the **ON** position.

**NOTE:** The Drain Lever must be in the closed **UP** position to turn the computer **ON**.

- 4) Place the Computer in the **BOIL MODE** by pressing the following Computer keys in the order shown:



**NOTE: BOIL 30:00** will appear in the Computer display and the Computer will turn the Ultrafryer ON and OFF to heat and maintain the boil-out solution at 192°F (89°C).

- 5) Frequently scrub the sides, front and rear of each fryer vat with a long handled synthetic bristle scrub brush.
- 6) After the boil-out solution has “**BOILED**” for 30 minutes and the alarm sounds, press the  key to **EXIT BOIL MODE**.
- 7) Turn the Toggle ON/OFF Switch and if applicable, the Manual Gas Valve for each fryer to their **OFF** position and **CAREFULLY** dispose of the boil-out solution in each fryer in a floor drain.

**NOTE:** Do not use the filter pump to remove water from the vats as this will cause premature pump failure and void the pump warranty.

- 8) Use a scrubbing pad to remove carbon buildup from the top of the heat mechanism. To remove carbon buildup on the sides and bottom of the heat mechanism; slide one end of a stropping pad under each heat mechanism, grasp that end with a pair of tongs, and rock the pad up and down along the length of each heat mechanism until all encrusted material has been removed.
- 9) Rinse each fryer with hot water until the water coming out of the drain valve is clear.
- 10) Mix a solution of **ONE PART** vinegar to **25 PARTS** of water. Place this mixture into a one gallon garden pressure sprayer; and **THOROUGHLY** spray this solution onto the **SIDES, HEAT MECHANISM**, and **BOTTOM** of each fryer to neutralize the Boil-Out Compound.

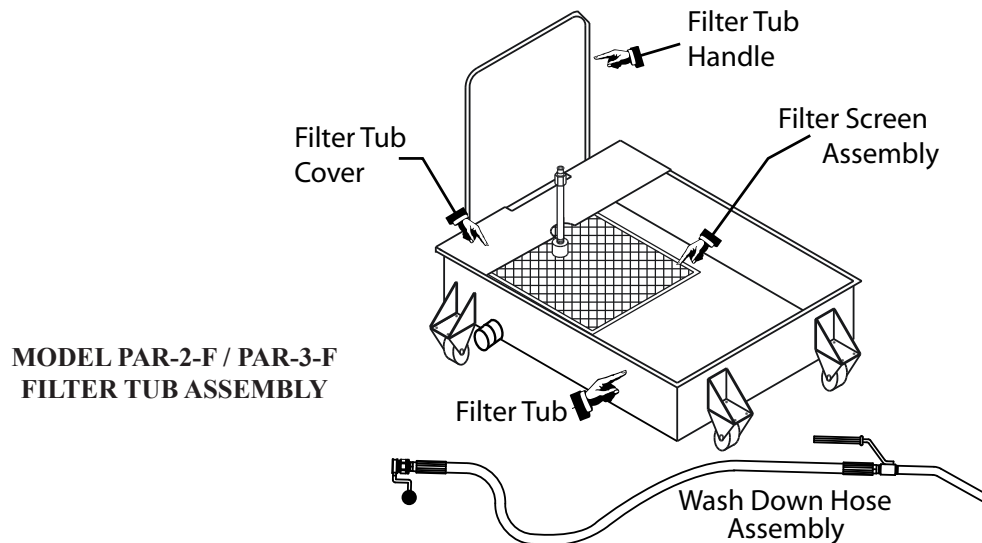
**NOTE:** Boil-Out Compound will cause shortening to break down rapidly if it is not neutralized.

- 11) **THOROUGHLY** wipe the sides, heat mechanism, and bottom of each fryer with clean, lint-free, dry towels to remove any remaining water; then fill each fryer with **NEW** shortening following procedures on page 5 of this manual.
- 12) After the fryer has been filled with new shortening, place the computer in the **FEATURE PROGRAMMING MODE** and set the **DISPOSAL HIT COUNT ( DHC ##### )** to “0” to clear the **DISPOSE PROMPT** ; then press the **SET** key on the computer to exit the programming mode and return to normal operation.



## **CLEANING**

**CLEANING** - Any item of equipment operates better and lasts longer when it is kept cleaned and properly maintained, and the **ULTRAFRYER** and **FILTER TUB ASSEMBLY** are no exception. Clean the **FILTER SCREEN** after Filtering Shortening and at Closing; and **THOROUGHLY** clean the **FILTER TUB ASSEMBLY** each **DAY** and **WEEK** as described below.



**MODEL PAR-2-F / PAR-3-F  
FILTER TUB ASSEMBLY**

**A. Daily**

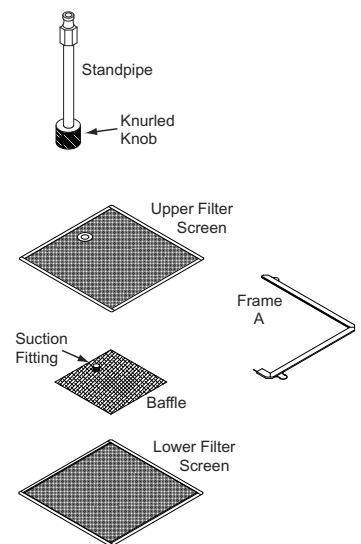
1. Clean the Filter Machine and Filter Assembly after **FILTERING** and **AT CLOSING** as follows:

a. After Filtering Shortening:

- 1) Disassemble the Filter Machine by removing the following items in the order listed; (1) **FILTER TUB HANDLE**, (2) **COVER**, (3) **WASH DOWN HOSE**, (4) **SUCTION LINE HOSE**, and (5) **FILTER ASSEMBLY**.
- 2) Clean the Suction Line Hose and Wash Down Hose with sanitizer solution; then hang these hoses in an upright position so any shortening can drain into a container.
- 3) Raise the Filter Assembly above the Filter Tub and let any sediment or shortening drain into the tub; then **THOROUGHLY** clean the filter assembly as follows:

a) “Micro-Mesh” Stainless Steel Filter Screen

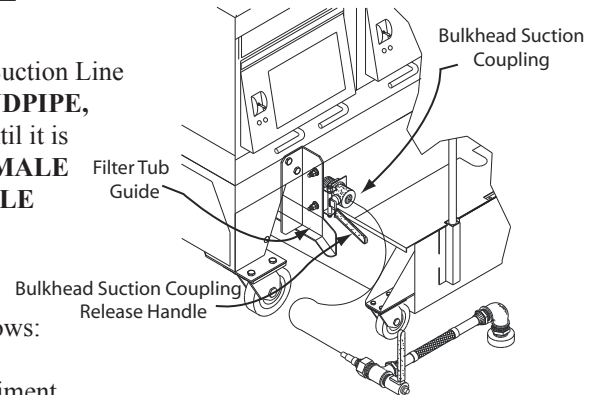
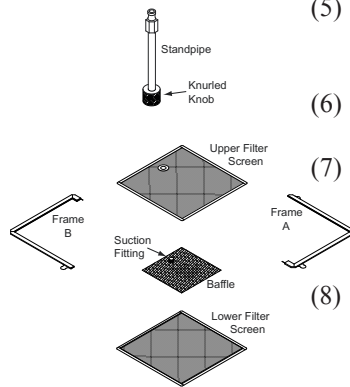
- (1) **CAREFULLY** remove any debris from the screen using a scraper.
- (2) Remove the **STANDPIPE** and **KNURL** knob from the **FILTER SCREEN** assembly, grasp the **FINGER LOOP** on **FRAME A** and adjacent **FINGER LOOP** on **FRAME B**, **EVENLY** pull the frames apart; then **HINGE** FRAME A to remove it from the **FILTER SCREENS FIRST**.
- (3) Grasp the **FINGER LOOP** on the straight side of **FRAME B**; then **HINGE** it to remove FRAME B from the **FILTER SCREENS**.
- (4) Separate the **UPPER FILTER SCREEN** and **BAFFLE** from the **LOWER FILTER SCREEN**.
- (5) **CAREFULLY** clean the two frames, screens and baffle in the 3 compartment sink with hot water and allow these items to air dry. **DO NOT USE SOAP**. If necessary the channels in each frame can be cleaned with the edge of a scotch-brite pad.
- (6) Insert the **SUCTION FITTING** on the **BAFFLE** in the hole of the **UPPER FILTER SCREEN**; then place these items on top of the **LOWER FILTER SCREEN**.
- (7) **ENSURE** all sides of the **FILTER SCREEN** assembly are aligned, place the **PIN** end of **FRAME A** on the **FILTER SCREENS**, place the **CHANNEL** on the frame adjacent to the **PIN** end over the **FILTER SCREENS**; then **HINGE** the frame so the edge of the **FILTER SCREENS** are inserted in the other **CHANNEL** of FRAME A.
- (8) Place the **PIN** end of FRAME B on the **FILTER SCREENS** so the **PIN** is seated in the **CHANNEL** of FRAME A near the **FINGER LOOP**, place the **CHANNEL** on the frame adjacent to the **PIN** end over the edge of the **FILTER SCREENS**; then **HINGE** the frame so the edge of the **FILTER SCREENS** are inserted in the other **CHANNEL** of FRAME B and the **PIN** of FRAME A is seated in the **CHANNEL** of FRAME B .

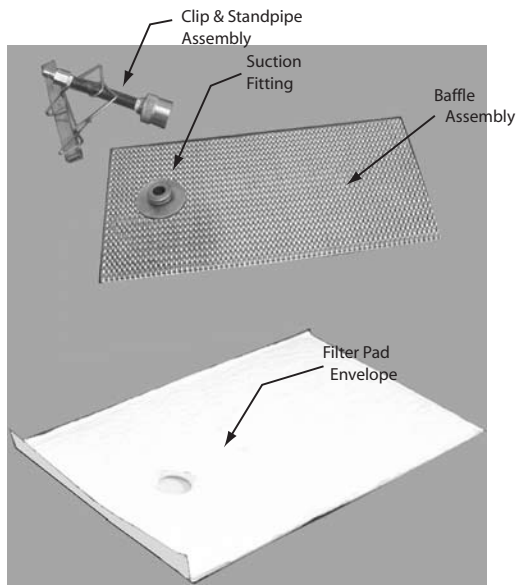


- (9) Adjust **FRAME A** and **B** so both **PINS** are properly seated in the **CHANNEL** of the opposite frame; then **CAREFULLY** connect the **KNURL KNOB** and **STANDPIPE** to the **SUCTION FITTING** on the **FILTER SCREEN** assembly. **DO NOT OVERTIGHTEN!!!**
- b) “Magnepad Paper Envelope” Filter: Magnepad Paper Filter Assemblies **DO NOT** have to be **SCRAPED** after filtering shortening.
- 4) Remove any sediment and shortening in the Filter Tub using a scraper; then wipe the tub dry with paper towels.
- 5) Carefully insert the Filter Assembly in the bottom of the Filter Tub with the **STANDPIPE** centered in the handle end of the tub.

**WARNING: WHEN ASSEMBLED, ENSURE THERE ARE NO FINGER LOOPS ON THE STANDPIPE SIDE OF THE FILTER.**

- 6) **SECURELY** connect the **FEMALE** fitting on the Suction Line Hose to the **MALE** stem on the Filter Screen **STANDPIPE**, install the assembled Filter Tub beneath the fryer until it is butted against the **STOP** bracket; then connect the **MALE** plug on the Suction Line Hose to the fryer’s **FEMALE** Bulkhead Coupling shown to the right.
- b. At Closing
- 1) Repeat **DAILY** steps A 1 a 1) thru A 1 a 3) above.
  - 2) **THOROUGHLY** clean the Filter Assembly as follows:
    - a) “Micro-Mesh” s/s Filter Screen:
      - (1) **THOROUGHLY** flush any remaining sediment from both sides of the filter screen with **HOT WATER**.
      - (2) Remove the **STANDPIPE** and **KNURL** knob from the **FILTER SCREEN** assembly, grasp the **FINGER LOOP** on **FRAME A** and adjacent **FINGER LOOP** on **FRAME B**, **EVENLY** pull the frames apart; then **HINGE FRAME A** to remove it from the **FILTER SCREENS FIRST**.
      - (3) Grasp the **FINGER LOOP** on the straight side of **FRAME B**; then **HINGE** it to remove **FRAME B** from the **FILTER SCREENS**.
      - (4) Separate the **UPPER FILTER SCREEN** and **BAFFLE** from the **LOWER FILTER SCREEN**.
      - (5) **CAREFULLY** clean the two frames, screens and baffle in the 3 compartment sink with hot water and allow these items to air dry. **DO NOT USE SOAP**. If necessary the channels in each frame can be cleaned with the edge of a scotch-brite pad.
      - (6) Insert the **SUCTION FITTING** on the **BAFFLE** in the hole of the **UPPER FILTER SCREEN**; then place these items on top of the **LOWER FILTER SCREEN**.
      - (7) **ENSURE** all sides of the **FILTER SCREEN** assembly are aligned, place the **PIN** end of **FRAME A** on the **FILTER SCREENS**, place the **CHANNEL** on the frame adjacent to the **PIN** end over the **FILTER SCREENS**; then **HINGE** the frame so the edge of the **FILTER SCREENS** are inserted in the other **CHANNEL** of **FRAME A**.
      - (8) Place the **PIN** end of **FRAME B** on the **FILTER SCREENS** so the **PIN** is seated in the **CHANNEL** of **FRAME A** near the **FINGER LOOP**, place the **CHANNEL** on the frame adjacent to the **PIN** end over the edge of the **FILTER SCREENS**; then **HINGE** the frame so the edge of the **FILTER SCREENS** are inserted in the other **CHANNEL** of **FRAME B** and the **PIN** on **FRAME B** is seated in the **CHANNEL** of **FRAME A**.
      - (9) Adjust **FRAME A** and **B** so other **PINS** are properly seated in the **CHANNEL** of the opposite frame; then **CAREFULLY** connect the **KNURL KNOB** and **STANDPIPE** to the **SUCTION FITTING** on the **FILTER SCREEN** assembly. **DO NOT OVERTIGHTEN!!!**
    - b) “Magnepad” Envelope Filter - Remove and discard the **USED** Filter Pad Envelope, **CAREFULLY** clean the Baffle Assembly and Clip / Standpipe Assembly in the 3 compartment sink with **HOT** water and allow these items to air dry. **DO NOT USE SOAP!!** Re-assemble the Magnepad Envelope Filter using a **NEW** Filter Pad Envelope as follows:





- (1) Insert the **BAFFLE** into the **FILTER PAD ENVELOPE**, when inserted properly the **SUCTION FITTING** will protrude through the hole in the pad.
- (2) Fold **FLAP** over (in the direction of the hole), securing the Baffle inside the **FILTER PAD ENVELOPE**.
- (3) **CAREFULLY**, align the **CLIP & STANDPIPE ASSEMBLY** so that the **CLIP** can secure the **FLAP** on the Envelope and the **STANDPIPE** will align over the **SUCTION FITTING** protruding through the Envelope.
- (4) Tighten the knurled **NUT** on the **STANDPIPE** to the **SUCTION FITTING** protruding through the Envelope.

3) Repeat DAILY steps A1 a 4) through steps A1 a 6) on page 33.

## B. WEEKLY

1. Perform the daily cleaning steps A 1 a 1) through A 1 a 3) above.
2. Clean the Filter Assembly as follows:
  - a) "Micro-Mesh" stainless steel filter screen:
    - 1) Disassemble the filter according to **DAILY** steps A 1 a 3) a) (1) through A 1 a 3) a) (4) and clean the two (2) frames as described in step A 1 a 3) a) (5).
    - 2) Place the upper and lower **FILTER SCREENS** in the fryer with **BOIL-OUT SOLUTION** for cleaning. **DO NOT PLACE THE BAFFLE OR STANDPIPE IN THIS SOLUTION!!! BOIL-OUT** the fryer vat according to instructions contained in the cleaning manual provided by your chemical supplier.
    - 3) After the filter screens have been cleaned in the Boil-Out Solution, **ENSURE** they are **THOROUGHLY** sprayed with a solution of **1 PART** vinegar to **25 PARTS** of water to **NEUTRALIZE** the boil-out solution, then allow the screens to air dry. **NOTE:** any residue of boil-out solution on the filter screens could cause the rapid break-down of the shortening.
    - 4) Reassemble the "Micro-Mesh stainless steel filter screen according to **DAILY** steps A 1 a 3) a) (6) through A 1 a 3) a) (9).
  - b) "Magnepad" Envelope Filter - Disassemble, clean, and re-assemble the "Magnepad" Filter Assembly according to **DAILY** cleaning steps A 1 b 2) b) above.
3. **THOROUGHLY** clean the Filter Tub and Cover with **HOT SANITIZER SOLUTION** and allow them to air dry.
5. Re-assemble the Filter Tub according to **DAILY** steps A 1 a 5) and A 1 a 6) on page 33.

**WARNING: WHEN ASSEMBLED, ENSURE THERE ARE NO FINGER LOOPS ON THE STANDPIPE SIDE OF THE MICRO-MESH FILTER.**

## **MAINTENANCE**



1. **MAINTENANCE** - The Fenwal Temperature Controller or Electronic Thermostat seldom need adjusted if properly set during the initial installation. If necessary, adjust the Fenwal Temperature Control or Electronic Thermostat according to the following procedures.

2. **FENWAL TEMPERATURE CONTROLLER ADJUSTMENT** - If the Fenwal Temperature Controller or Electronic Thermostat is found to be **MORE THAN  $\pm 7^{\circ}\text{F}$  ( $\pm 4^{\circ}\text{C}$ )** from the desired cook temperature, they should be adjusted by a **QUALIFIED REPAIRMAN** as follows:

**A. EQUIPMENT REQUIRED:**

1) Fluke Model 51 Digital Thermometer w/ Type K “Bead” Thermo-Couple Temperature probe or equivalent **ACCURATE** digital thermometer and probe.

2) Shortening Skimmer w/ long handle.

3) Two (2) screwdrivers, one with a 1/8” (3mm) blade and one with a 1/4” (6mm) blade.

**B. PRECAUTIONS:**

1) If the **AVERAGE** temperature computed in step C 10) falls within a range of  $\pm 7^{\circ}\text{F}$  ( $\pm 4^{\circ}\text{C}$ ) of the cook temperature, the Fenwal Temperature Controller is operating properly and should not be adjusted.

2) **PRIOR** to checking/adjusting a Fenwal Temperature Controller, **ENSURE** the shortening **BENEATH** the heat tubes is in a liquid state, shortening has **STABILIZED** at the normal cook temperature and the shortening is **THOROUGHLY** stirred in a **COUNTER-CLOCKWISE (CCW)** direction.

3) The Fenwal Temperature Controller adjustment shaft is **EXTREMELY SENSITIVE**. One (1) **FULL** turn (360°) of the adjustment shaft will change shortening temperature  $100^{\circ}\text{F}$  ( $56^{\circ}\text{C}$ ). The approximate change of shortening temperature per movement of the adjustment shaft is as follows:

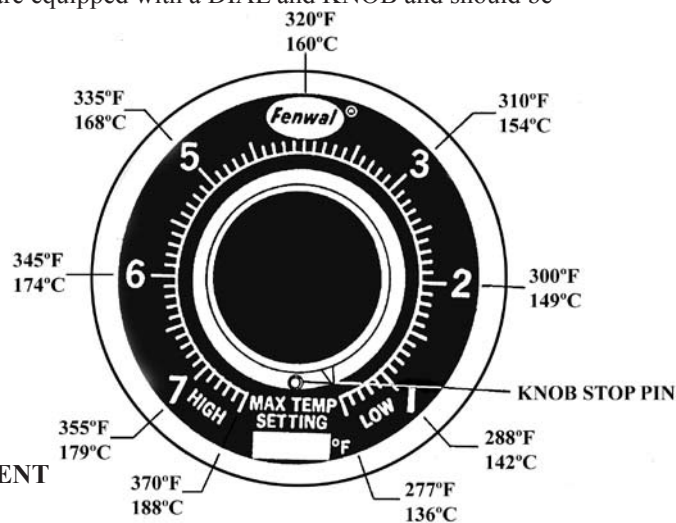
<u>MOVEMENT</u>	<u>TEMPERATURE CHANGE</u>
1/8 TURN	12.5° F (7°C)
1/4 TURN	25° F (14°C)
1/2 TURN	50° F (28°C)
3/4 TURN	75° F (42°C)
1 TURN	100° F (56°C)

**NOTE:** To **INCREASE** shortening temperature turn the adjustment shaft to the **LEFT** (counter clockwise).  
To **DECREASE** shortening temperature, turn the adjustment shaft to the **RIGHT** (clockwise).

**C. FENWAL TEMPERATURE CONTROLLER TEMPERATURE CHECK/ADJUSTMENT PROCEDURES:**

Fenwal Temperature Controllers in **ALL** fryer configurations are equipped with a **DIAL** and **KNOB** and should be checked / adjusted as follows:

- 1) **ENSURE** electrical power and gas to the vat has been turned **OFF**.
- 2) **CAREFULLY** drain sufficient shortening from the vat to **LOWER** the shortening about 4” (102 mm) beneath the Fenwal Temperature Controller sensing element.
- 3) After the sensing element has **COOLED**, loop the Bead Type K temperature probe around the sensing element, connect the temperature probe to the Fluke thermometer, set the **KNOB** pointer to the **LOW** setting (**MAXIMUM CLOCKWISE POSITION**), then **CAREFULLY** loosen the knob set screw and remove the knob from adjustment shaft. **TAKE CARE TO NOT TURN THE ADJUSTMENT SHAFT.**

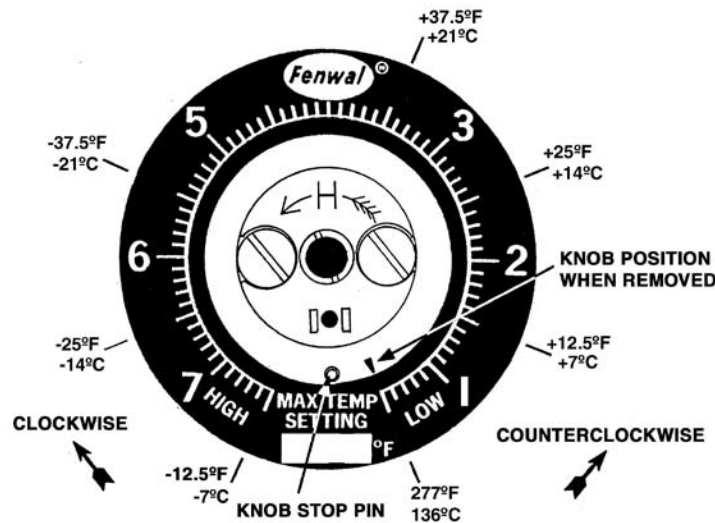


- 4) Replace shortening drained in step 2). and **ENSURE** it is level with the shortening level mark.
- 5) Turn electrical power and gas to the vat **ON** and start the fryer to heat the shortening.

- 6) Periodically **STIR** shortening in a **COUNTER-CLOCKWISE (CCW)** direction with a **LONG** handle skimmer to pull congealed shortening **UPWARD** from the cold zone area beneath the heat tubes.

**CAUTION: ALL SHORTENING MUST BE IN A LIQUID STATE AND EVENLY HEATED PRIOR TO ADJUSTING A FENWAL TEMPERATURE CONTROLLER!**

- 7) When the shortening has reached temperature and the burner has cut-off, allow the temperature controller to **CYCLE ON** and **OFF** about 3 times to **STABILIZE** shortening temperature.
- 8) After shortening temperature has become **STABLE**, continue to stir the shortening in a **CCW** direction. When the fryer **SHUTS OFF**, record the temperature displayed on the fluke digital thermometer and when the fryer **TURNS ON** record the temperature displayed on the thermometer.
- 9) Compute the **AVERAGE** of the two (2) temperature readings recorded in step 8). For example: **SHUT-OFF** temperature = 343° F (173°C), **TURN-ON** temperature = 339° F (171°C), then **AVERAGE** temperature = 341° F (172°C).
- 10) If the **AVERAGE** temperature computed in step 9). falls within a range of  $\pm 7^\circ \text{F}$  ( $\pm 4^\circ \text{C}$ ) of the cook temperature, the Fenwal Temperature Controller is operating properly and should not be adjusted. If the **AVERAGE** temperature computed above is more than  $\pm 7^\circ \text{F}$  ( $\pm 4^\circ \text{C}$ ) from the cook temperature, the Fenwal Temperature Controller should be adjusted as follows:
- a) If the **AVERAGE** temperature computed above is **HIGHER** than the desired cook temperature, the adjusting screw should be turned to the **RIGHT (clockwise) CW** to **DECREASE** shortening temperature. For example: the **AVERAGE** temperature is 365° F (185°C) and the desired cook temperature is 340° F (171°C) — turn the adjusting screw  $\frac{1}{4}$  **TURN** to the **RIGHT (CW)** to lower the cook temperature.
- b) If the **AVERAGE** temperature computed above is **LOWER** than the desired cook temperature, the adjusting screw should be turned to the **LEFT (counter-clockwise) CCW** to **INCREASE** shortening temperature. For Example: the **AVERAGE** temperature is 347.5° F (175°C) and the desired cook temperature is 360° F (182°C) - turn the adjusting screw  $\frac{1}{8}$  **TURN** to the **LEFT (CCW)** to raise the cook temperature.

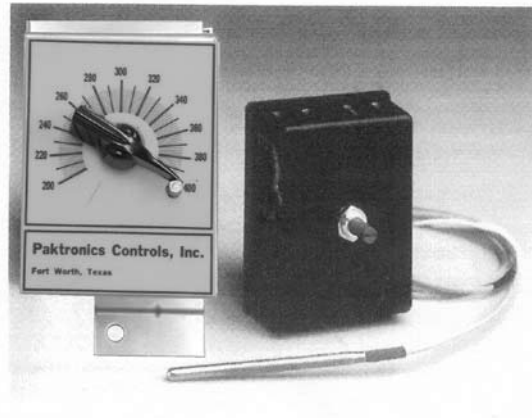


- 11) Repeat STEP 8) and 9) to re-compute the **AVERAGE** temperature and if it is within  $\pm 7^\circ \text{F}$  ( $\pm 4^\circ \text{C}$ ) of the desired cook temperature, no further adjustment is necessary.

**NOTE:** To **ACCURATELY** set the Fenwal Temperature Controller to the desired cook temperature, shortening **MUST BE** periodically **STIRRED** in a **COUNTER-CLOCKWISE** direction to assure it is evenly heated.

- 12) Repeat **STEP 1)** and **STEP 2)** and after the sensing element has **COOLED**; 1) remove the Bead type K temperature probe from the sensing element, 2) **CAREFULLY** replace and secure the **KNOB** on the adjustment shaft with the **POINTER** against the **LOW** setting (**MAXIMUM CLOCKWISE POSITION**) and 3) replace shortening to the shortening level mark.

**D. Electronic Thermostat CALIBRATION** - The Electronic Thermostat in all fryer configurations are equipped with a Dial and Knob and should be checked and calibrated when necessary as follows:



1. **ENSURE** electrical power and, if applicable, gas to the fryer has been turned **OFF**.
2. **CAREFULLY** drain sufficient shortening from the fryer to **LOWER** the shortening about 4" (102 mm) beneath the Electronic Thermostat sensing probe.
3. After the sensing probe has **COOLED**, loop the bead of an **ACCURATE** digital test thermometer temperature probe around the sensing element; then connect the probe to the thermometer.
4. Replace shortening drained in step B and **ENSURE** it is level with the shortening level mark on the rear of the vat; then turn the power and, if applicable, gas to the fryer **ON**.
5. Set the **KNOB** of the Electronic Thermostat to the **CENTER** (300) of the dial and periodically **STIR** the shortening in a **COUNTER-CLOCKWISE (CCW)** direction with a long handle skimmer to pull congealed shortening **UPWARD** from the Cold Zone area.
6. When shortening has reached the set temperature and the **RED** indicator lamp on the fryer has turned **OFF**, allow the Electronic Thermostat to cycle **ON** and **OFF** about five (5) times to stabilize the system.
7. After the shortening temperature has stabilized, record the temperature reading of the **TEST THERMOMETER** immediately after the **RED** indicator lamp and the fryer turns **OFF**.
8. **CAREFULLY** loosen the set screw on the Electronic Thermostat **KNOB** without turning the thermostat potentiometer, set the thermostat knob pointer to the temperature recorded by the test thermometer; then tighten the set screw on the thermostat knob taking care not to turn the thermostat's potentiometer.
9. Repeat steps 1 and 2 above, remove the test thermometer temperature probe from the Electronic Thermostat sensing element; then repeat step D to return the fryer to normal operation.

## **SERVICE AND PARTS**

1. **TECHNICAL ASSISTANCE** - Contact an authorized service agent or the Customer Service Department, Ultrafryer Systems at 1-800-525-8130 for technical assistance.

2. **ORDERING INFORMATION:**

A. **REPLACEMENT PARTS** - Provide the following information when ordering replacement parts by phone, fax or mail:

Your company name and phone number  
Your company purchase order number  
Bill-to address  
Ship-to address  
Quantity desired  
Part number and description of the desired-item  
Your name or signature of authorized-buyer  
Phone in order to: 1-800-545-9189 Ext 5029  
FAX order to: 1-210-731-5099  
Mail order to: Ultrafryer Systems  
Order Entry Office  
P.O. Box 5369  
San Antonio, TX 78201  
E-Mail your order to: Ultrafryerservice@afce.com

B. **TERMS** - Net 30 days for customers on open accounts. Past due balances will be charged 1 1/2% per month (18% per annum) until full balance is paid.

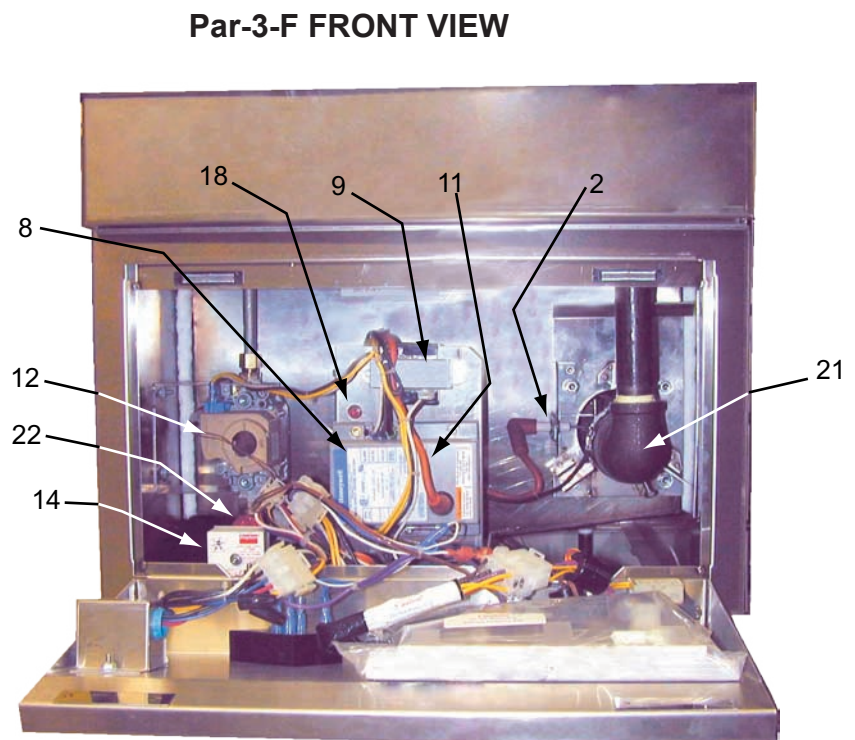
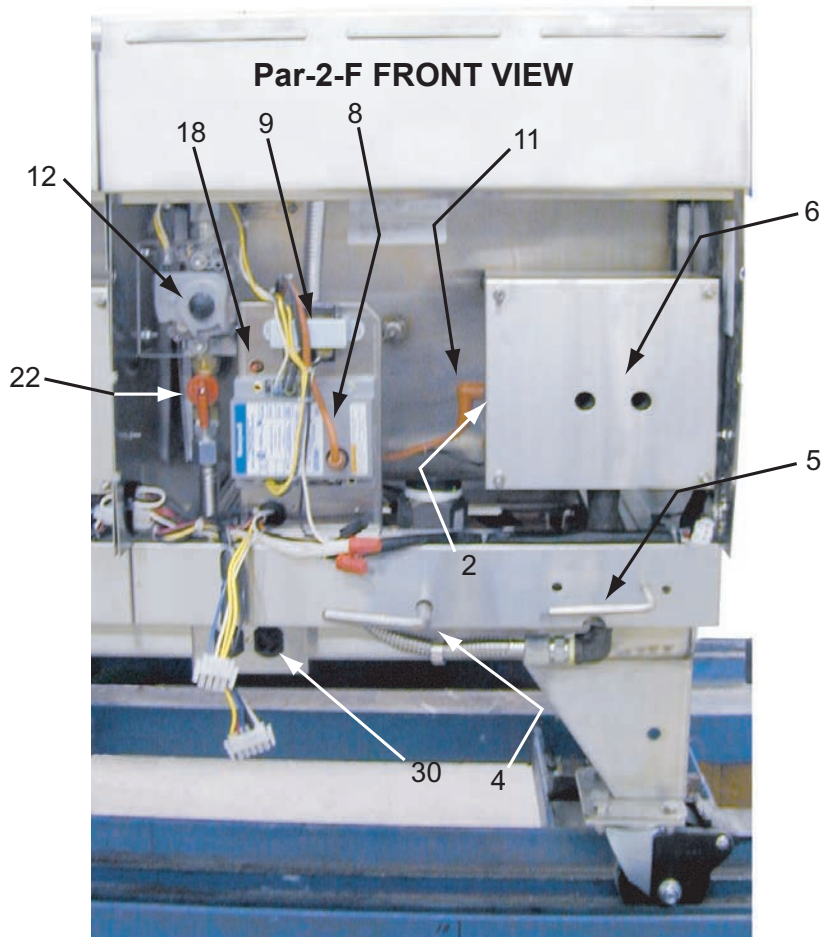
C. **DAMAGES** - Ultrafryer Systems is not responsible for damage occurring in transit. All deliveries must be inspected for damage to shipping containers prior to departure of the delivering carrier. Any damage must be notated on the receiving document to facilitate filing of freight claims. Carriers must be notified immediately and freight inspections must be requested from the carrier. Ultrafryer Systems can and will gladly assist you in preparing and processing of the necessary claims only if proper notification has been accomplished on the carrier delivery document. Damaged equipment and or containers must be available for the claims inspector to inspect.

D. **RETURNS** - Ultrafryer Systems cannot guarantee credit for items returned without proper authorization. All returns must have prior Ultrafryer Systems Customer Service or Warranty department approval. An assigned number will be issued by the approval authority. Please print the assigned number on all returned packages and corresponding paperwork. Returned goods are subject to a 15% restocking charge. Ultrafryer Systems is not responsible for freight charges on returned goods unless authorized by Customer Service and or Warranty personnel. Ultrafryer Systems does not receive freight collect or C.O.D. shipments.

3. **PARTS IDENTIFICATION** - Locate the part on the following sketches and note the index number i.e, 4, 7, etc; then obtain the part number and description for that index number on the right side of the page facing the sketch. Use that part number when ordering a replacement part.



## Par-2-F / Par-3-F GAS FRYER COMPONENT LOCATIONS



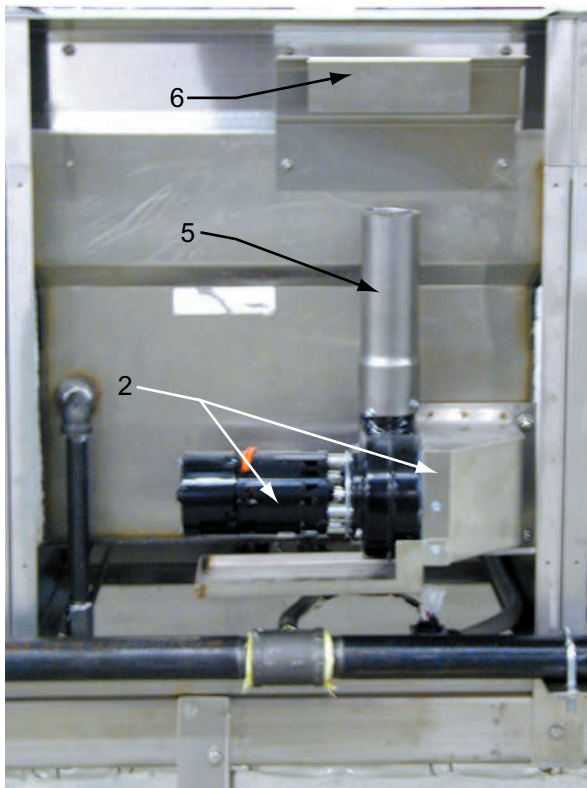
ITEM	DESCRIPTION	PN
* 1	Drain Clean-out Rod for all Par-2 & Par-3 Fryers.	12-569
2	Ignitor Spark Rod Assembly for all Par-2 Fryers. <b>NOTE:</b> Set Rod Gap to $\frac{5}{32}$ " (4mm) prior to installation. Ignitor Spark Rod Bracket with Ignitor Rod for all Par-3 Fryers. <b>NOTE:</b> Set Rod Gap to $\frac{5}{32}$ " (4mm) prior to installation.	12A043 19A738
* 3	14" (356mm) Vat w/Deflector Grill for Par-3 Fryers. 18" (457mm) Vat w/Deflector Grill for all Par-2 & Par-3 Fryers. 20" (508mm) Vat w/Deflector Grill for all Par-2 & Par-3 Fryers.	12A070 12A062 12A071
4	2" (51mm) Drain Valve Lever for all Par-2 Fryers. 1 $\frac{1}{4}$ " (32mm) Drain Valve Lever for all Par-3-14 Fryers. 2" (51mm) Drain Valve Lever for all Par-3-18&20 Fryers.	12A105 12A476 12A477
5	$\frac{3}{4}$ " (19mm) Filter Valve Lever for all Par-2 Fryers. $\frac{1}{2}$ " (13mm) Filter Valve Lever for all Par-3-14 Fryers. $\frac{1}{2}$ " (13mm) Filter Valve Lever for all Par-3-18&20 Fryers.	12A106 19A615 19A617
6	Par-2-18&20 Fire Box Assy w/Interior Gaskets. For Cover order PN 19-626, order PN22A168 for Weldment Shield, and for weldment shield gaskets order PN 12A161.	19A074
8	Model S 87B1008 Spark Ignitor Module for all Par-2 & Par-3 Fryers.	18-179
9	120 Volt to 24 Volt Step-Down Transformer for all Par-2 & Par-3 Fryers.	18-180
*10	Drain and Filter Valve Lever Microswitch for all Par-2 & Par-3 Fryers.	18-185
11	Model 39212S-1 Ignitor Rod Cable w/plugs for all Par-2 & Par-3 Fryers.	18-187
12	Electric Gas Combination Control Valve for all Par-2 & Par-3 Fryers. (Uses mounting bracket 19A113)	18-227
*13	Fenwal Temperature Control used with Default-To-Manual-Restart (DTMR) Control PN 12A259 & 12A798 ONLY. Electronic Thermostat used with Default-To-Manual-Restart (DTMR) Control PN 12B013 & 12B057 ONLY. (NOTE1)	18-233 12B077
14	Delay on Make Relay for all Par-3 Fryers. (NOTE: Set Relay to "4" prior to installation.	18A045
*15	Vat Joiner Strip for all Par-3-14 Fryer Vats. Vat Joiner Strip for all Par-2-18 & Par-3-18 Fryer Vats. Vat Joiner Strip for all Par-2-20 & Par-3-20 Fryer Vats.	19-508 19-509 19-510
*16	Cast Iron Burner for all Par-2 Fryers.	19-559
18	Hi-Limit Switch Pre-Set to trip at 400° F (204°C) for all Par-2 & Par-3 Fryers. (Order a $\frac{1}{4}$ " (5mm) Compression Fitting PN 24-247 when ordering this item.)	19A144
*19	Basket Hanger Bracket for all Par-3-14 Fryers. Basket Hanger Bracket for all Par-2-18 & Par-3-18 Fryers. Basket Hanger Bracket for all Par-2-20 & Par-3-20 Fryers.	19A949 19A950 19A951
*20	Ferrofix Nozzle Eclipse #GF-1 Burner for all Par-3 Fryers.	22A112
21	Cast Iron Venturi for all Par-3 Fryers.	22A118
22	$\frac{1}{2}$ " (13mm) ID Manual Gas Valve w/Red Handle for all Par-2 & Par-3 Fryers.	24-326
*23	Par-2-20 "Natural Gas" Orifice Plug w/#22 Drill Hole (Note 2) Par-3-20 "Natural Gas" Orifice Plug w/#7 Drill Hole (Note 2) Par-2-18 "Natural Gas" Orifice Plug w/#25 Drill Hole (Note 2) Par-3-18 "Natural Gas" Orifice Plug w/#10 Drill Hole (Note 2) Par-3-14 "Natural Gas" Orifice Plug w/#16 Drill Hole (Note 2)	24-457 24A194 24-458 24A070 24A065
*25	$\frac{1}{2}$ " (13mm) MPT x $\frac{1}{2}$ " (13mm) MPT Flexible Gas Line 36" (914mm) Long for all Par-2 & Par-3-18&20 Fryers.	24A011
*26	$\frac{1}{2}$ " (13mm) MPT x $\frac{1}{2}$ " (13mm) MPT Flexible Gas Line 24" (610mm) Long for all Par-3-14 Fryers.	24A086
*28	Medium Duty 4" (102mm) Front Caster w/Brake for all Par-2 & Par-3 Fryers.	28-015
*29	"L" Shaped Tip cleaning Brush for all Par-2 & Par-3 Fryers.	29A044
30	Nema 5-15R/L5-15R Dual Electrical Receptacle for all Par-2 & Par-3 Fryer Banks.	33A005

\* NOT SHOWN

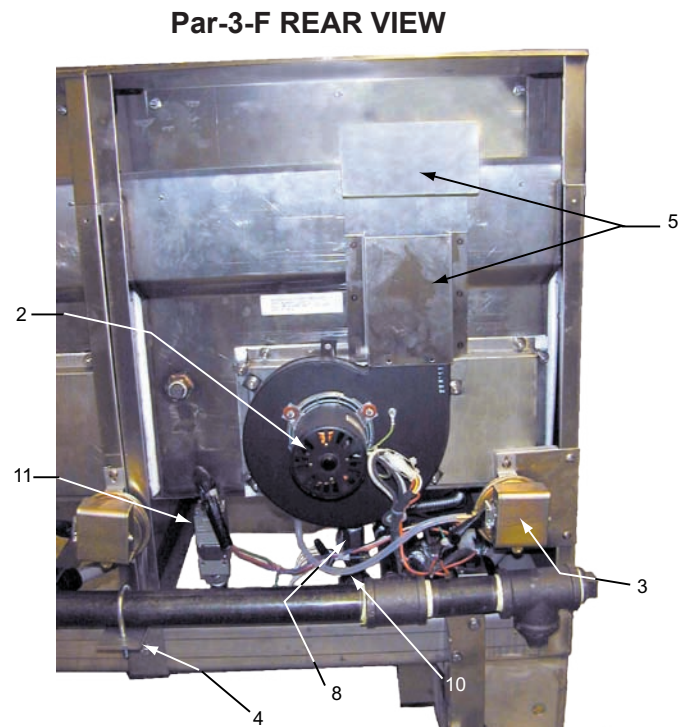
**\* NOT SHOWN**

- NOTES:** 1) Par-2 Fryers with a Fenwal Temperature Controller (PN 18-233) are equipped with a Default-To-Manual-Restart (DTMR) control PN 12A259 and Par-2 Fryers with an Electronic Thermostat PN 12B077 are equipped with a DTMR PN [12B057](#). Par-3 Fryers with a Fenwal Temperature Controller PN 18-233 are equipped with a DTMR PN [12A798](#) and a Par-3 Fryers with an Electronic Thermostat PN 12B077 are equipped with a DTMR PN [12B013](#).
- 2) Par-2 and Par-3 Butane and Propane Orifice Plug Part Numbers (( ))'s are as follows:

<u>FRYER</u>	<u>BUTANE</u>	<u>PROPANE</u>
Par-2-18	#43 Drill Hole (24-342)	#42 Drill Hole (24-460)
Par-2-20	#40 Drill Hole (24-461)	#39 Drill Hole (24-459)
Par-3-14	#36 Drill Hole ( <a href="#">24A067</a> )	#32 Drill Hole ( <a href="#">24A066</a> )
Par-3-18	#36 Drill Hole ( <a href="#">24A067</a> )	#32 Drill Hole ( <a href="#">24A066</a> )
Par-3-20	#30 Drill Hole (24-336)	#28 Drill Hole (24-295)



**Par-2-F REAR VIEW**



**NOTE:** The Air Switch Tube and Fitting (Item #10) are located on “top” of the blower on some fryers.

ITEM	DESCRIPTION	PN
* 1	2" (51mm) Drain Ball Valve Assembly for all Par-2 & Par-3-18&20 Fryers. (Order Gasket <a href="#">22A119</a> when ordering this item.) 1 1/4" (32mm) Drain Ball Valve Assembly for Par-3-14 Fryer (order Gasket <a href="#">22A119</a> when ordering this item.	12-775 <a href="#">12A483</a>
2	115 Volt 60 HZ Pre-wired Exhaust Blower Motor for all Par-2 Fryers 115 Volt 60 HZ Exhaust Blower Motor Kit w/Mounting Bracket for Par-3-14 Fryers. 115 Volt 60 HZ Exhaust Blower Motor Kit w/Mounting Bracket for Par-3-18&20 Fryers.	<a href="#">12A021</a> <a href="#">19A547</a> <a href="#">19A548</a>
3	Model SMD 1204 Air Pressure Switch for all Par-3 Fryers.	<a href="#">18A291</a>
4	Gas Manifold Mounting Bracket for all Par-2 & Par-3 Fryers.	19A214
5	2 1/8" Dia x 7 7/8" High (54 x 200mm) Flue Tube for Par-2 Fryers. 5 3/4" x 11" High (146 x 279mm) rectangular Flue Tube with deflector for Par-3-18&20 Fryers. 5 3/4" x 8" High (146 x 208mm) rectangular Flue Tube with deflector for Par-3-14 Fryers.	<a href="#">19A459</a> <a href="#">19A473</a> <a href="#">19A910</a>
6	Flue Tube Deflector for Par-2-18&20 Fryers	<a href="#">19A917</a>
* 7	125 Volt 75 Watt Silicon Heater 5' (1524mm) Long for all Par-2 & Par-3 Fryers.	23-341
8	Gemini 1/2" (13mm) Pump Ball Valve for all Front Drain Par-2 and Par-3 Fryers. Appollo 3/4" (19mm) Pump Ball Valve for all Center Drain Par-2 Fryers.	24-036 24-292
* 9	Model GPV-0519 7.7 GPM (29.26 LPM) Viking Pump/Motor for all Par-2 and Par-3-18&20 Fryers. <b>NOTE:</b> For replacement Baldor Motor & Bracket Kit order PN 12B129 and for Pump Only order PN 34-329. Model GPV-0514 5.5 GPM (19.25 LPM) Viking Pump/Motor for all Par-3-14 Fryers. <b>NOTE:</b> For replacement Baldor Motor & Bracket Kit order PN 12B129 and for Pump Only order 24-339.	24A183 <a href="#">24A184</a>
*10	3/16" (5mm) ID, 5/16" (8mm) OD Air Pressure Switch w/Plastic Tube rated for 500° F (260°C) for all Par-3 Fryers.	<a href="#">24A068</a>
11	1/2" (13mm) S/S Pressure Port Switch for all Par-3 Fryers. <b>ONLY</b>	<a href="#">24A081</a>
12	Medium Duty 4" (102mm) Rear Caster w/out Brake for all Par-2 & Par-3 Fryers.	28-016
13	Type SJO 16/3 Electrical Cord w/90° Molded Plug	33-048

\* NOT SHOWN

#### Model Par-2 Center Drain Replacement Vats:

VAT SIZE	VAT DEPTH	PN
18" (457 mm)	Shallow 8" (203 mm)	<a href="#">12A286</a>
18" (457 mm)	Standard 10 7/8" (276 mm)	<a href="#">12A320</a>
20" (508 mm)	Standard 10 7/8" (276 mm)	12-885

#### Model Par-2 Front Drain Replacement Vats:

VAT SIZE	VAT DEPTH	PN
18" (457 mm)	Shallow 8" (203 mm)	<a href="#">12A319</a>
18" (457 mm)	Standard 10 7/8" (276 mm)	<a href="#">12A656</a>
20" (508 mm)	Standard 10 7/8" (276 mm)	<a href="#">12A658</a>

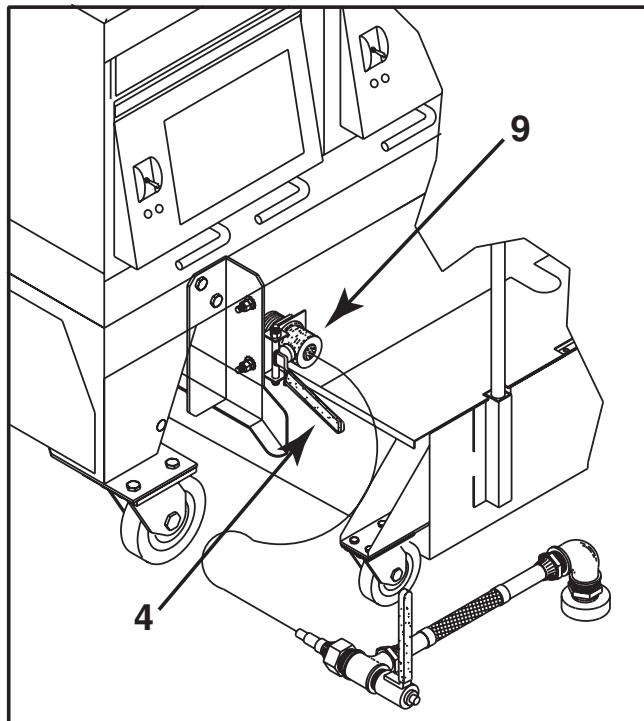
**NOTE:** For Par-2-18&20 Weldment Gasket Kit (7 items) Order [12A161](#).

#### Model Par-3 Front Drain Replacement Vats:

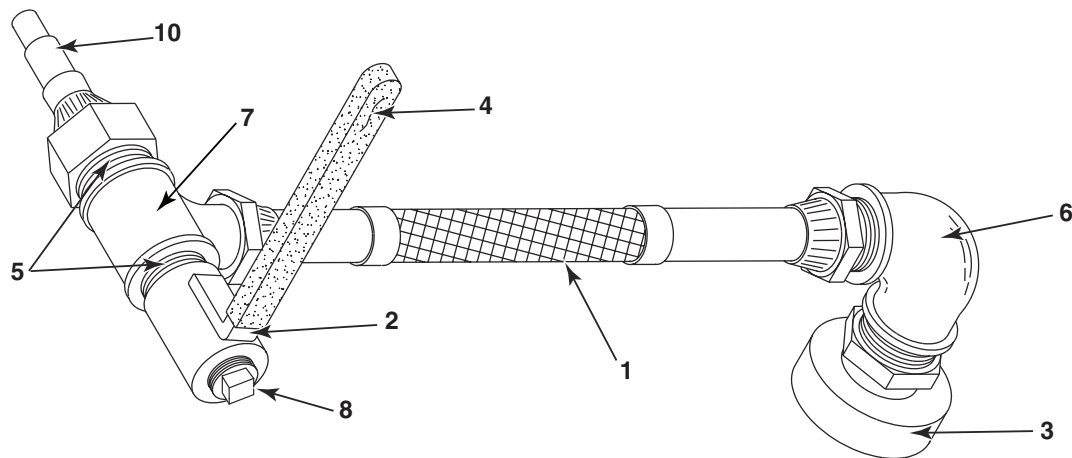
VAT SIZE	VAT DEPTH	PN
14" (356 mm)	Standard 8 7/8" (225 mm)	<a href="#">12A655</a>
18" (457 mm)	Shallow 8" (203 mm)	(Note)
18" (457 mm)	Standard 10 15/16" (278 mm)	12A657
20" (508 mm)	Standard 10 15/16" (278 mm)	(Note)

**NOTE:** Special Order from Customer Service; call 1-800-525-8130 for information.





**BULKHEAD SUCTION COUPLING**



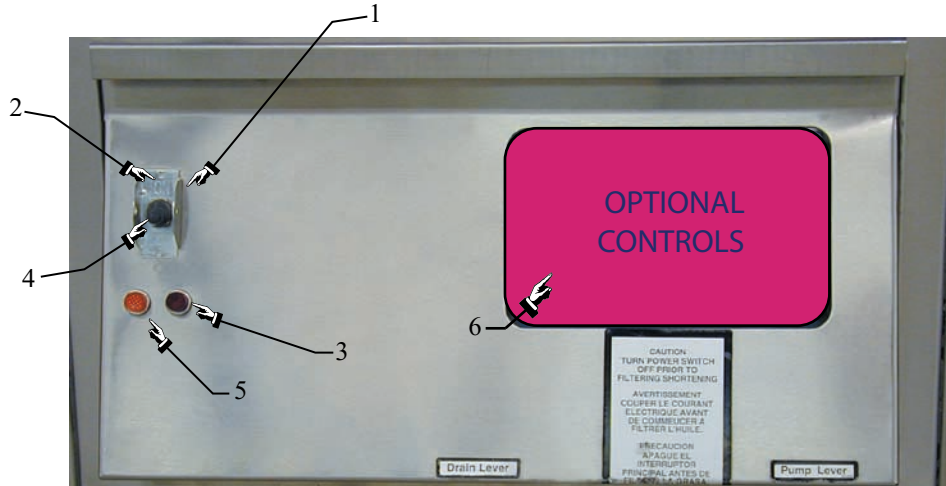
**SUCTION HOSE ASSEMBLY**  
**PN 12A912**

<b>ITEM</b>	<b>DESCRIPTION</b>	<b>PN</b>
1	<b>NSF APPROVED</b> 1/2" (13 mm) x 10 1/2" (267 mm) Long, Food Grade wire reinforced Hose w/Fittings for all Par-2 & Par-3 Fryers	12A276
2	Suction Line Hose Handle Assembly	<a href="#">19A932</a>
3	Female Quick-Connect Fitting	22-677
4	Cool Handle II Grip	22-734
5	1/2" (13 mm) Closed Black Iron Nipple	24-003
6	3/8" (10 mm) x 90° w/1/2" (13 mm) NPT Internal Threads Black Iron Street Elbow	24-376
7	1/2" x 1/2" x 1/2" (13 x 13 x 13 mm) Black Iron Tee	<a href="#">24A083</a>
8	1/2" (13 mm) Black Iron Square Head Plug	<a href="#">24A084</a>
9	1/2" (13 mm) FPT S/S Female Bulkhead Coupling w/raised Push Button Release	24A157
10	1/2" (13 mm) FPT x 2 7/8" (73 mm) Long S/S In-Line Male Plug	24A160



## Par-2-F / Par-3-F TEMPERATURE CONTROL ACCESS PANELS

### MODEL PAR-2-F / PAR-3-F TEMPERATURE CONTROL ACCESS PANELS

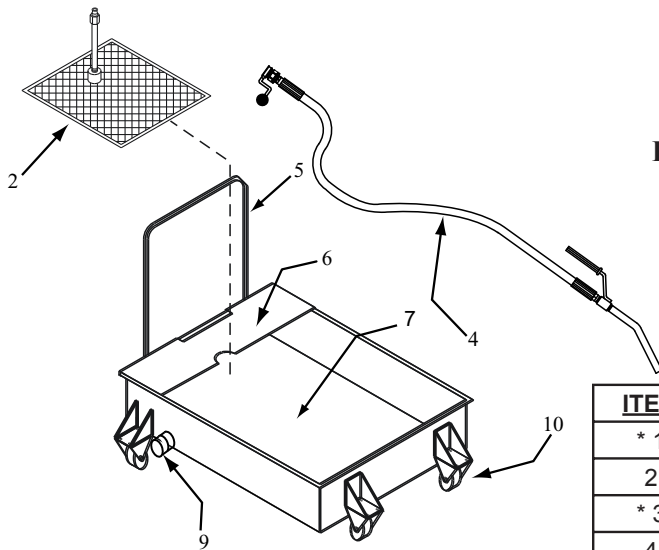


ITEM	DESCRIPTION	PN
1	On/Off Toggle Switch Guard.	18-129
2	120 Volt 6 Amp SPDT Toggle ON/OFF Switch.	18A287
3	125 Volt 1/3 Watt Snaplight w/ <b>RED</b> Lens.	23-362
4	Toggle ON/OFF Switch Protective Boot.	23-402
5	125 Volt 1/3 Watt Snaplight w/ <b>AMBER</b> Lens.	23A056
6	<b>OPTIONAL COOKING CONTROLS</b> Default-To-Manual-Restart (DTMR) Control f/Par-2-F Fryer. Uses Fenwal Controller PN18-233 OR Default-To-Manual-Restart (DTMR) Control f/Par-2-F Fryer. Uses Electronic Thermostat PN12B077. Default-To-Manual-Restart (DTMR) Control f/Par-3-F Fryer. Uses Fenwal Controller PN18-233 OR Default-To-Manual-Restart (DTMR) Control f/Par-3-F Fryer. Uses Electronic Thermostat PN12B077. Ultrastat 11 Cooking Computer (Uses Temperature Probe 18A006) Ultrastat 21 Cooking Computer (Uses Temperature Probe 18A006) Ultrastat 25 Cooking Computer (Uses Temperature Probe 18A006)	12A259  12B057 12A798  12B013 22A120  Note Note

**NOTE:** To obtain a replacement “**PROGRAMMED**” Ultrastat Cooking Computer contact the Customer Service Department at **1-800-525-8130** and provide the following information:

**TYPE STORE:** CHURCHS, POPEYES COMPANY, POPEYES FRANCHISE, ETC.  
**TYPE FRYER:** ELECTRIC OR GAS  
**PRODUCT:** CHICKEN, FRENCH FRIES, ETC.

## PAR-2-F / PAR-3-F FILTER TUB ASSEMBLY

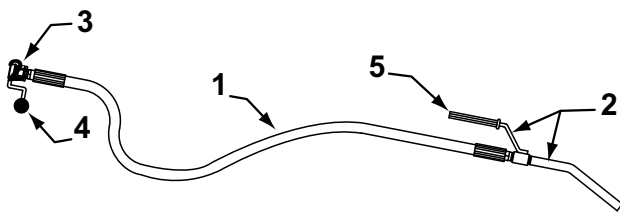


### PAR-2-F / PAR-3-F "UNIVERSAL" FILTER TUB ASSEMBLY PN 11A783

ITEM	DESCRIPTION	PN
* 1	Filter tub Scraper	12-567
2	Micro-Mesh S/S Filter Assembly	12A807
* 3	Magnepad Paper Filter Assembly (Note)	12A813
4	Par-2-F/Par-3-F Wash Down Hose Assembly	12-330
5	Filter Tub Handle	19-423
6	Filter Tub Cover	19A481
7	Universal Filter Tub	19A801
8	1¼ " (32 mm) Boil-out Drain Ball Valve (Optional)	24A069
9	1¼ " (32 mm) Black Iron Pipe Cap	24A152
10	Medium Duty Caster	28A005

\* Item not shown

Note: Magnepad Paper Filter Assembly PN 12A813 can be provided with Filter Tub Assembly in lieu of Micro-Mesh Filter PN 12A807.

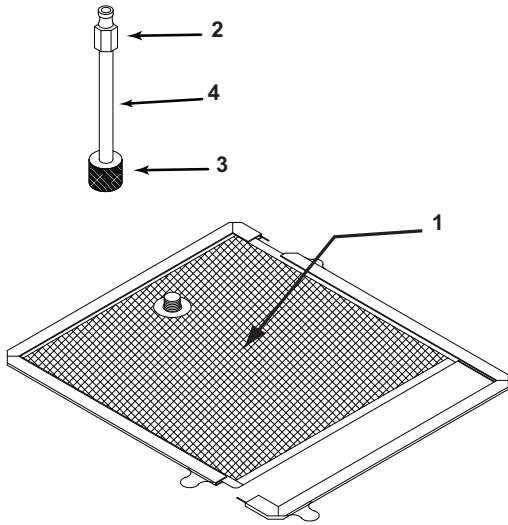


### PAR-2-F / PAR-3-F WASH DOWN HOSE ASSEMBLY PN 12-330

ITEM	DESCRIPTION	PN
1	6 ft (1829mm) Wash Down Hose w/Fittings	12-541
2	Par-2-F/Par-3_F Wash Down Handle & Nozzle	12-675
3	Hose Quick Disconnect Assembly	19-248
4	Black Ball Knob	22-620
5	Cool II Handle	22-734

## MICRO MESH FILTER SCREEN ASSEMBLY

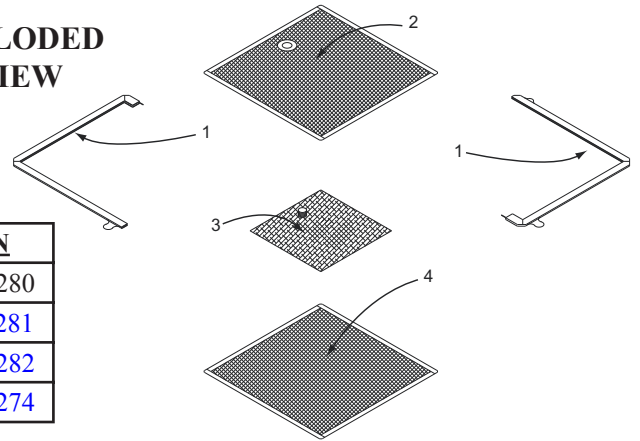
PN [12A807](#)



ITEM	DESCRIPTION	PN
1	Micro Mesh Filter Screen (see exploded view)	<a href="#">21A279</a>
2	3/8" (10 mm) NPT Male Stem Quick-Connect Fitting	22-676
3	Top Compression Cap (Knurl Knob)	24-369
4	3/8" (10 mm) x 7" (178 mm) S/S Nipple	24-471

**NOTE: USED WITH FILTER TUB ASSEMBLY  
PN 11A783.**

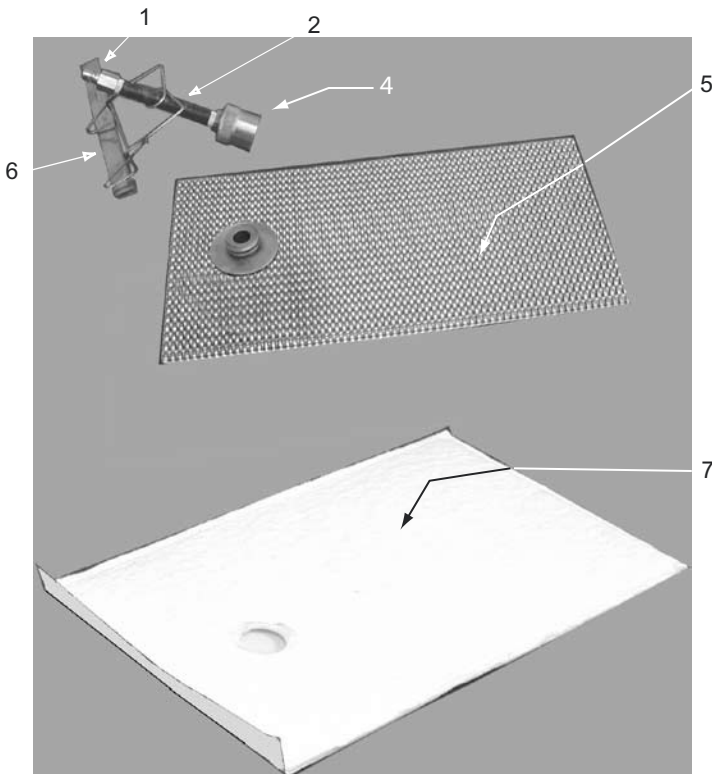
### EXPLODED VIEW



ITEM	DESCRIPTION	PN
1	Filter Screen Frame Set	22A280
2	Upper Filter Screen	<a href="#">21A281</a>
3	Baffle w/suction line fitting	<a href="#">21A282</a>
4	Lower Filter Screen	<a href="#">21A274</a>

## MAGNEPAD FILTER ASSEMBLY

PN [12A813](#)

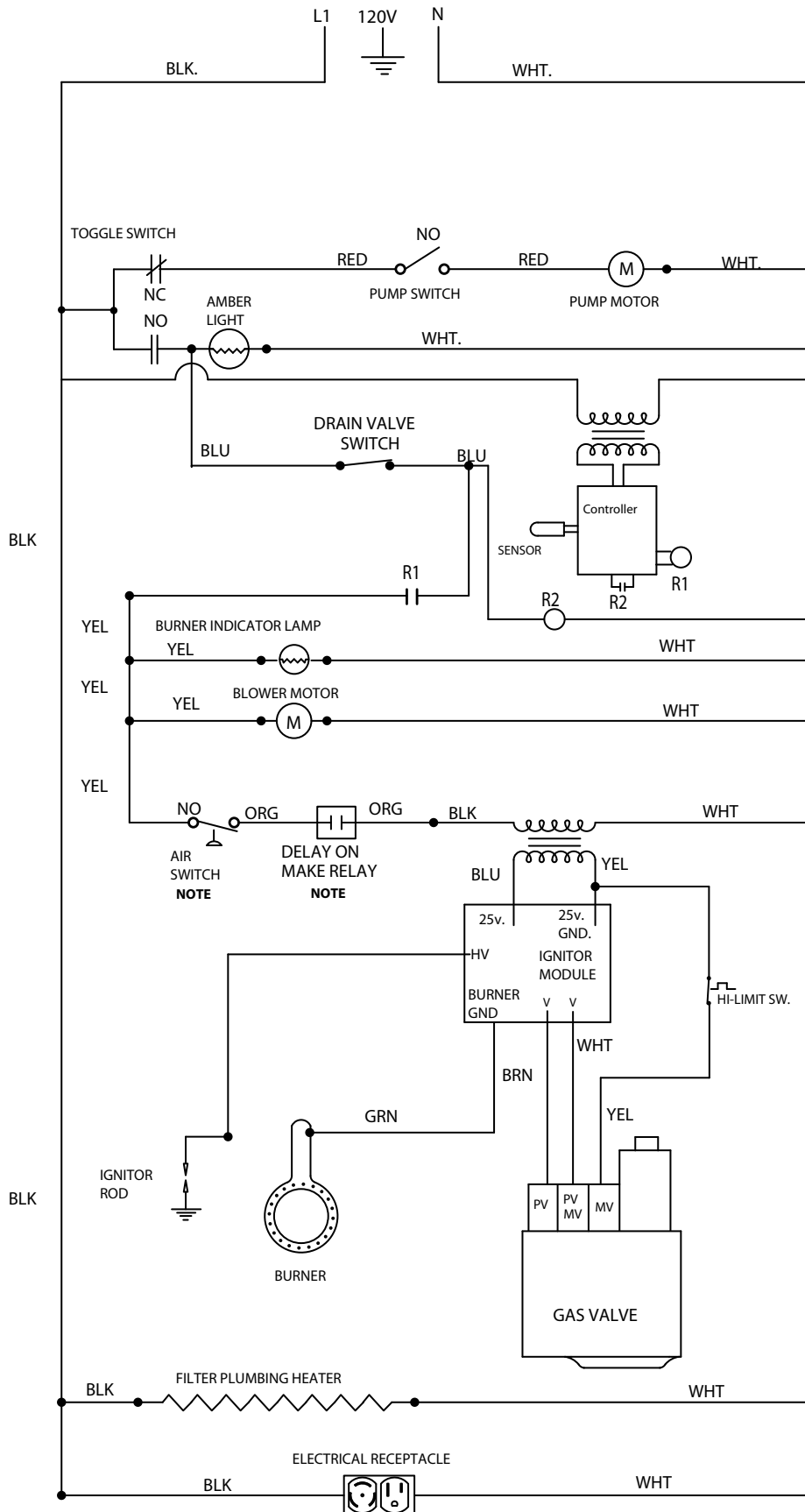


ITEM	DESCRIPTION	PN
1	3/8" (10mm) NPT Quick-Connect Male Stem	22-676
2	3/8" (10mm) x 7" (178mm) S/S Nipple	24-471
3	23 1/2" (597mm) x 30 1/2" (775mm) Baffle Kit (consisting of items 4,5, & 6)	<a href="#">29A055</a>
4	Top Compression Cap (Knurl Knob)	<a href="#">24A153</a>
5	21 1/2" (546mm) x 29" (737mm) Baffle	29A049
6	23 1/2" (597mm) Standpipe Clip	29A051
7	23 1/2" (597mm) x 30 1/2" (775mm) Filter Pad	<a href="#">29A047</a>
*8	Case of 30 Filter Pads	<a href="#">29A053</a>

\* NOT SHOWN

## **WIRING DIAGRAM**

**WIRING DIAGRAM** - Since minor wiring changes may occur in the future, **USE** the diagram pasted to the fryer for trouble-shooting a fryer.



**NOTE:** This diagram is identical for a Par-2-F except a Par-2-F **DOES NOT** have a Delay-On-Make Relay and is equipped with a **CENTRIFICAL** switch not an Air Switch.

**PAR-3-F GAS FRYER  
WIRING DIAGRAM**